| MSMRV3XX | Install frame structures |
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| Modification History | Release 1. New unit.  |
| Application | This unit describes the skills and knowledge required to select equipment and install frame structures to meet specifications.This unit applies to individuals working in accordance with established procedures. Frame structures may be those in recreational equipment, marine craft, aircraft, heavy vehicles, plant and agricultural equipment.Licensing, legislative, regulatory or certification requirements may apply to this unit in some jurisdictions. Users are advised to check with the relevant regulatory authority. Relevant industry standards and codes of practice within Australia must be applied.  |
| Prerequisite Unit(s) | Nil |
| Unit Sector | Vehicle body  |

| **Elements** | **Performance Criteria** |
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| *Elements describe the essential outcomes.* | *Performance criteria describe the performance needed to demonstrate achievement of the element.* |
| 1. Prepare for installation work | 1.1 Access and interpret job information from specifications 1.2 Identify and follow workplace health and safety requirements 1.3 Select and confirm materials against quality specifications 1.4 Identify, select and prepare components and tooling in accordance with job requirements and workplace procedures1.5 Identify opportunities for minimising waste and maximising energy efficiency and plan work accordingly |
| 2. Measure and determine frame requirements  | 2.1 Identify and access measurement requirements from specifications and/or direct measurement2.2 Make accurate measurements to confirm frame dimensions against specifications |
| 3. Fit fabricated frame structure | 3.1 Fit frame in accordance with work plan and specifications without causing damage to equipment, component/system or machinery3.2 Inspect production against specifications in accordance with workplace procedures and take action to rectify any deficiencies |
| 4. Install and fasten frame structure | 4.1 Determine installation and fastening processes and methods from review of specifications or inspection of existing fitting4.2 Check conformity of installation and fastenings against specifications and vehicle operational requirements4.3 Identify deficiencies and take corrective action to meet specifications or report to designated personnel |
| 5. Clean up work area and maintain equipment  | 5.1 Store or recycle materials in accordance with workplace procedures5.2 Clean and clear work area and dispose of rubbish safely5.3 Clean, maintain and store tools and equipment in accordance with workplace procedures and supplier specifications5.4 Identify and tag unserviceable or faulty equipment in accordance with workplace procedures5.5 Accurately complete required workplace documentation |

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| Foundation SkillsThis section describes those language, literacy, numeracy and employment skills that are essential to performance. Foundation skills essential to performance in this unit, but not explicit in the performance criteria are listed here, along with a brief context statement.Foundation skills essential to performance are explicit in the performance criteria of this unit of competency. |

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| Unit Mapping Information | Release 1. New unit.  |
| Links | Companion Volume implementation guides are found in VETNet - <https://vetnet.education.gov.au/Pages/TrainingDocs.aspx?q=d1287d36-dff4-4e9f-ad2c-9d6270054027> |

Assessment Requirements

| Assessment requirements for MSMRV3XX Fit frame structures |
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| Performance Evidence | There must be evidence the candidate has completed the tasks outlined in the elements and performance criteria of this unit, and:* installed 3 frame structures
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| Knowledge Evidence  | There must be evidence the candidate has knowledge of:* basic aspects of regulations and standards that apply to installation of frames:
	+ Australian Standards
	+ Australian Design Rules
* types of technical information that informs the fitting and installation of frames and how to interpret it
* types of frames, fittings and fasteners
* types of frame materials and their application
* equipment and tooling features, functions and safe operation
* methods and procedures for installation of frames, including:
	+ frame design
	+ material and hardware selection
	+ measuring
	+ positioning and fixing
* organisation procedures for:
	+ communication and reporting
	+ environmental protection and sustainability
		- dust
		- noise
		- waste
	+ quality assurance
	+ work health and safety, including personal protective equipment
	+ work planning.
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| Assessment Conditions | Skills must have been demonstrated in the workplace or in a simulated environment that reflects workplace conditions and contingencies. The following conditions must be met for this unit: * use of suitable facilities, equipment and resources, including:
	+ materials for installation of frame structures
	+ equipment, hand and power tooling appropriate to installation of frame structures
	+ specifications and work instructions
	+ workplace procedures.

Assessors must satisfy the NVR/AQTF mandatory competency requirements for assessors. |
| Links | Companion Volume implementation guides are found in VETNet - <https://vetnet.education.gov.au/Pages/TrainingDocs.aspx?q=d1287d36-dff4-4e9f-ad2c-9d6270054027> |