MSS Sustainability Training Package Companion Volume - *Range of Conditions*

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1. Overview

This Companion Volume *Range of Conditions* has been developed to support the MSS Sustainability Training Package, Release 2.0. It provides information for Registered Training Organisations (RTOs) and enterprises to support the implementation of training and assessment based on the units of competency, skill sets, and qualifications in the MSS Sustainability Training Package.

This guide provides the following additional information to that included in the MSS Companion Volume *Implementation Guide*:

• *Range of conditions,* which includes definitions of terms and phrases included in units of competency that previously existed in the Range Statements of previous versions of MSS units.

This guide will be updated to include Range of Conditions information from units as they are reviewed in the future.

2. Range of Conditions

General	
Regulatory framework	 The latest version of all legislation, regulations, industry codes of practice and Australian/international standards, or the version specified by the local regulatory authority, must be used. Applicable legislation, regulations, standards and codes of practice include: health, safety and environmental (HSE) legislation, regulations
	 and codes of practice relevant to the workplace, equipment and production processes and hazardous materials Australian/international standards relevant to the materials being used and products being made any relevant licence and certification requirements. All operations to which this unit applies are subject to stringent HSE requirements, which may be imposed through
	state/territory or federal legislation, and these must not be compromised at any time. Where there is an apparent conflict between performance criteria and such requirements the legislative requirements take precedence.
Formal Reports	The following components might be included when preparing formal reports:
	 letter of transmittal - including distribution list Title Table of Contents list of illustrations, images, diagrams, charts Executive Summary Introduction and background (including objectives) Methods and Experimental procedures Finding, results and discussions Conclusions Recommendations Acknowledgements References Appendices
MSS014008 Improve sus	tainability through readily implementable change.
Muda (waste) includes one or more of	 overproduction delay/waiting transportation over processing excess inventory
	 unnecessary motion defects and rework.

Documentation (paper, electronic or other) includes one or more of	 standard operational procedures (SOPs) engineering drawings other sketches and diagrams specifications and manuals training and assessment manuals.
Drivers of change include one or more of	 a crisis related to current sustainability performance regulatory requirements demands from customers community pressure organisation commitment to improve sustainability other demand for change on the organisation.
Sustainability problems include one or more of	 problems with procedures, process or equipment problems with materials including material waste and disposal of waste materials problems with energy consumption problems with resource use including water problems with culture or employee skills and knowledge problems with design or specification.
MSS014009 Evaluate sus	tainability impact of a work or process area.
Interactions with the environment include one or more of	 drawing physical resources from the environment releasing materials to the environment (e.g. emissions) drawing energy from/releasing energy to the environment.
Environmental sensitivities include one or more of	 fragile areas, rare or threatened species heritage or cultural sensitivity issues hazardous emissions regulated emissions or other regulatory issues community perceptions or other issues other issues, such as those identified in AS/NZS ISO 14001 Environmental Management Standards (or its authorised replacement or other relevant standard).
Priority rankings include one or more of	 issues of high impact and high probability of occurrence issues aligned to organisations strategic direction issues related to regulatory requirements.
Determine includes one or more of	 developing solutions within the scope of skill discussing issues with relevant experts to develop a solution undertaking research (literature or physical) within the scope of skill to develop a solution.
Sustainability improvements include reduction in use of one or more of	 energy water raw materials emissions embedded carbon in transport, storage, rework and errors, inefficient processes and design, and general facility efficiencies.

Sustainability related issues include one or more of	 current and future availability of raw materials current and future availability of energy extent and type of waste generation and disposal efficiency of process in terms of consumption of materials and energy regarded as in short supply or which are regarded as environmentally sensitive the extent to which the production process, product and waste affects the environment relationship with the local and broader community (e.g. effect of operations on aesthetic appearance, preservation of heritage, proximity to schools, religious facilities, and impact on local residents and infrastructure) extent of regulatory oversight and extent and cost of compliance AS/NZS ISO 14001 Environmental Management Standards (or its authorised replacement or other relevant standard)
	 consumer demand for more sustainable products and processes ethical supply chain.
Desirability ranking includes one or more of	 direct dollar benefit/cost customer benefit stakeholder perception: shareholders employees community financial community life cycle improvements compliance with regulations company sustainability strategy and strategic plans company commitment to covenants and initiatives availability of incentives.
MSS014010 Optimise sus	tainability of a process or work area
Sustainability includes all of	 meeting all regulatory requirements conforming to all relevant industry covenants, protocols and best practice guides minimising ecological footprint of process, plant, product or work area maximising economic benefit of process plant and product to the organisation and the community minimising the negative work health and safety (WHS) impact on employees, community and customer (e.g. WHS impacts of process, product and wastes).
Interactions with the environment include one or more of	 drawing physical resources from the environment releasing materials to the environment (e.g. emissions) drawing energy from/releasing energy to the environment.
Procedures (written,	work instructions

verbal, visual, computer based, etc.) include one or any combination of Environmental sensitivities include one or more of	 standard operating procedures safe work method statements formulas/recipes batch sheets temporary instructions any similar instructions provided for the smooth running of the plant. fragile areas, and rare or threatened species heritage or cultural sensitivity issues hazardous emissions real or perceived overuse of scarce resources noise regulated emissions or other regulatory issues
Performance is indicated by one or more of	 community perceptions or other issues. historical data and records design performance process/takt time requirements.
Sustainability improvements include reduction in use of one or more of	 energy water raw materials emissions embedded carbon in transport, storage, rework and errors, inefficient processes and design, and general facility efficiencies.
Sustainability related issues include one or more of	 current and future availability of raw materials current and future availability of energy extent and type of waste generation and disposal efficiency of process in terms of consumption of materials and energy regarded as in short supply or which are regarded as environmentally sensitive the extent to which the production process, product and waste affects the environment relationship with the local and broader community, (e.g. effect of operations on aesthetic appearance, preservation of heritage, and proximity to schools and religious facilities) extent of regulatory oversight and extent and cost of compliance.
Hazards is used to include one or more of	 sustainability hazards environmental hazards health hazards safety hazards.
Data and records include one or more of	 orders, project briefs or customer specifications hazard logs incident reports maintenance records errors and non-conformance reports

	production records.
MSS014011 Facilitate tea	am to develop and implement sustainability strategies
Capability of the team includes one or more of	 necessary technical knowledge and information about relevant processes and support functions sustainability related goals sustainability knowledge and skills.
Mentoring processes include one or more of	 mentoring applied by the team leader directly to team members mentoring arranged by the team leader to occur through other internal specialist employees buddy systems within the team where more experienced team members mentor newer team members external mentors and coaches.
Interactions with the environment include one or more of	 drawing physical resources from the environment releasing materials to the environment (e.g. emissions) drawing energy from/releasing energy to the environment.
Environmental sensitivities include one or more of	 fragile areas and rare or threatened species heritage or cultural sensitivity issues hazardous emissions real or perceived over use of scarce resources noise regulated emissions or other regulatory issues community perceptions or other issues.
Sustainability improvements include reduction in use of one or more of	 energy water raw materials emissions embedded carbon in transport, storage, rework and errors, inefficient processes and design.
Sustainability related issues include one or more of	 current and future availability of raw materials current and future availability of energy extent and type of waste generation and disposal efficiency of process in terms of consumption of materials and energy regarded as in short supply or which are regarded as environmentally sensitive the extent to which the production process, product and waste affects the environment relationship with the local and broader community (e.g. effect of operations on aesthetic appearance, preservation of heritage, and proximity to schools and religious facilities) extent of regulatory oversight and extent and cost of compliance AS/NZS ISO 14001 Environmental Management Standards (or its authorised replacement or other relevant standard).

Procedures (written, verbal, visual, computer based, etc.) include one or any combination of Team includes one or more of	 work instructions standard operating procedures safe work method statements formulas/recipes batch sheets temporary instructions any similar instructions provided for the smooth running of the plant. formally designated work teams from all sections of the organisation, including production, maintenance, technical, administration/finance, sales and marketing
	 ad hoc, temporary or permanent teams/groups who are or should be working as a team.
MSS014012 Apply proact	ive maintenance strategies to sustainability
Interactions with the environment include one or more of	 drawing physical resources from the environment releasing materials to the environment (e.g. emissions) drawing energy from/releasing energy to the environment.
Environmental sensitivities include one or more of	 fragile areas and rare or threatened species heritage or culturally sensitive issues hazardous emissions real or perceived overuse of scarce resources regulated emissions or other regulatory issues noise community perceptions or other issues.
Sustainability issues need to reduce the carbon footprint of product and process through reduction in use of one or more of	 energy water raw materials emissions embedded carbon in transport, storage, rework and errors, and inefficient processes and design.
Sustainability related issues include one or more of	 current and future availability of raw materials current and future availability of energy extent and type of waste generation and disposal efficiency of process in terms of consumption of materials and energy regarded as in short supply or which are regarded as environmentally sensitive the extent to which the production process, product and waste affects the environment relationship with the local and broader community, (e.g. effect of operations on aesthetic appearance, preservation of heritage, and proximity to schools and religious facilities) extent of regulatory oversight and extent and cost of compliance.

Procedures (written, verbal, visual, computer based, etc.) include one or any combination of Overall equipment effectiveness (OEE) includes one or more factors where	 work instructions standard operating procedures safe work method statements formulas/recipes batch sheets temporary instructions any similar instructions provided for the smooth running of the plant. availability takes into account losses due to breakdown, set-up and adjustments performance takes into account losses due to minor stoppages, reduced speed and idling quality rate takes into account the losses due to rejects,
Maintenance practices that impact sustainability include one or more of	 reworks and start-up waste. increased inspection frequency of equipment above minimum requirements lubrication and filter changeovers above minimum requirements in order to achieve higher environmental performance replacement at set intervals to eliminate/reduce breakdowns duplicate circuits remote monitoring increased training of operators in equipment monitoring and minor maintenance.
MSS014013 Contribute to	o sustainability related audits
Audit processes includes one or more of	 audits for regulatory, Global Reporting Initiative (GRI) or other compliance audits related to responding to a government initiative or incentive audits against externally set targets (e.g. set by governments, industry codes and clients/customers) audits of carbon and carbon equivalence usage energy audits water audits emission audits sustainability related transport audits of rejects and reworks.
Environmental sensitivities include one or more of	 fragile areas and rare or threatened species heritage or culturally sensitive issues hazardous emissions regulated emissions or other regulatory issues community perceptions or other issues.
Sustainability improvements include reduction in use of one	 energy water raw materials

or more of	emissions
	 embedded carbon in transport, storage, rework and errors, inefficient processes and design, and general facility efficiencies
Sustainability related issues include one or	 current and future availability of raw materials current and future availability of energy
more of	 extent and type of waste generation and disposal efficiency of process in terms of consumption of materials and energy regarded as in short supply or which are regarded as environmentally sensitive the extent to which the production process, product and waste affects the environment relationship with the local and broader community (e.g. effect of operations on aesthetic appearance, preservation of heritage, and proximity to schools and religious facilities) extent of regulatory oversight and extent and cost of
	 compliance AS/NZS ISO 14001 Environmental Management Standards (or its authorised replacement or other relevant standard).
Data and records include one or more of	 orders, project briefs or customer specifications hazard logs incident reports maintenance records errors and non-conformance reports production records.
Inputs to process include one or more of	 water energy materials carbon equivalence of inputs, where appropriate.
Procedures (written, verbal, visual, computer based, etc.) include one or any combination of	 work instructions standard operating procedures safe work method statements formulas/recipes batch sheets temporary instructions any similar instructions provided for the smooth running of the plant.
MSS014014 Implement social sustainability in work practices	
Techniques and tools include one or more of	 visual workplace concepts measurement, display and/or recording devices changed work practices/procedures competence development and awareness training group activities external advice/services.
Equitable participation can be encouraged by	protocols for communication and providing feedbackrewarding innovation and initiative

using activities and	encouraging suggestions and implementing them, as feasible
strategies including one	 recognition and reward programs
or more of	 activities that recognise different ways of communicating
	and/or thinking, e.g. verbal, written and visual
	 encouraging respect for cultural diversity, diverse interests and
	differing opinions
	 using interpreters or translated information
	 addressing barriers to communication.
Procedures that support	training and development
ongagement include one	 progression and promotion
or more of	 hours of work and work-life balance
	 work conditions and leave entitlements
	 access to facilities and amenities
	 performance reviews and performance management
	 recognition and reward
	 anti bullying, discrimination and harassment.
Change and the second	case studies from similar husinesses
Change management	 finding champions within the organisation
strategies include one or	 promoting internal success stories/runs on the board
more of	 identifying the benefits of social sustainability targeted to
	stakeholder interests/needs.
	, employees
Stakeholders include one	 management
or more of	• shareholders
	• customers
	• suppliers
	 regulatory bodies
	• other organisations
	 specialists who may have particular technical expertise
	• specialists who may have particular technical expertise.
MSS015021 Measure and	d report carbon footprint of a product or product class
Carbon emissions include	gases, vapours and fumes
all of the following	• liquids
known or able to be	• solids
physically measured	assumed emissions through material balancing
emissions of	 assumed emissions through energy loss, including heat, friction
	and other energy conversion yield losses
	 relevant greenhouse gases, including those defined under the Kuste protocol
	Kyoto protocol.
MSS015022 Develop stra	tegies for more sustainable use of resources
Muda (waste) includes all	 excess production and early production
of	• delays
	movement and transport
	 poor process design
	inventory
	 inefficient performance of a process

	 making defective items activities which do not yield any benefit to the organisation or 	
Emissions include one or more of	 any benefit to the organisation's customers. known or able to be physically measured emissions of gases, vapours, fumes, liquids or solids assumed emissions through material balancing assumed emissions through energy loss, including heat, friction and other energy conversion yield losses. 	
Significant resources are deemed to be significant because they include one or more of	 high volume high value high environmental significance important to the product or process covered by legislation or regulation important to the enterprise. 	
MSS015023 Design susta	inable product or process	
Parameters of new product include one or more of	 function form market desired sustainability performance cost. 	
Sustainability impact includes one or more of	 resource footprint (e.g. carbon and water) of product and process current and future availability of raw materials current and future availability of energy waste generation and disposal efficiency of process the extent to which the production process and product affects the environment (e.g. climate, quality of local air and water, ecology, noise) relationship with the local and broader community, (e.g. effect of operations on aesthetic appearance, preservation of heritage, and proximity to schools and religious facilities) extent of regulatory oversight and cost of compliance. 	
Review design includes all of	 ensuring product and process meets requirements analysis to identify further improvements. 	
MSS015024 Develop required sustainability reports		
Compliance requirements include one or more of	 regulatory requirements (e.g. energy efficiency, hazardous waste, National Pollutant Inventory (NPI), emissions and carbon) state/federal environment departments local government energy/water authorities Therapeutic Goods Administration (TGA) AS/NZS ISO 14001 Environmental Management Standards (or its 	

	authorised replacement or other relevant standard)other regulatory bodies.
Commercial reporting requirements include reports required by, or for one or more of	 Australian Stock Exchange (ASX) Australian Competition and Consumer Commission (ACCC) Board of Directors shareholders lending and insurance organisations employees community groups.
Sustainability impact includes one or more of	 resource footprint (e.g. water, carbon and carbon equivalent) of product and process current and future availability of raw materials current and future availability of energy waste generation and disposal efficiency of process the extent to which the production process and product affects the environment relationship with the local and broader community extent of regulatory oversight and cost of compliance.
MSS015025 Develop a bu	usiness case for sustainability improvements
Expected benefit may be benefit against one or more of	 business ecological social sustainability goals.
Capital improvements covers all of	 the purchase, installation, construction and commissioning of new equipment alterations to existing equipment designed to improve the sustainability of the organisation's operations and which will be classed as capital in the organisation's balance sheet.
Production improvements include one or more of	 work re-organisation eliminating or changing operating steps use of different materials, components or supplies changing equipment and process conditions.
Maintenance related improvements include an increase in one or more of	 condition monitoring maintenance frequency efficiency and sustainability of operating equipment.
Personnel costs include costs related to one or more of	 recruiting new staff retrenchments training and retraining use of contract labour.
Time-related costs include one or more of	time value of moneymaintenance of new plant as part of the project.

MSS015026 Develop stra	tegic sustainability plans
Sustainability status includes one or more of	 resource footprint (e.g. carbon, water and energy) of product and process current and future availability of raw materials current and future availability of energy waste generation and disposal efficiency of process the extent to which the production process and product affects the environment (e.g. effects on climate, quality of local air and water, ecology, noise) relationship with the local and broader community (e.g. effect of operations on aesthetic appearance, preservation of heritage, and proximity to schools and religious facilities) extent of regulatory oversight and cost of compliance.
Sustainability indicators include one or more of	 water usage energy usage emissions indicators for ethical/sustainable supply chain community relationships/complaints staff turnover safety record compliance with regulations and codes of practice reduced waste increased recycling product improvement meeting consumer expectations for sustainable use of resources other indicators appropriate to the organisation, its value chain, processes and operations.
Suggestions for major improvements include one or more of	 non-compliances/near misses/incident reports kaizen and other improvement processes benchmarking activities regulatory and non-regulatory related audits community pressure Board directions changes in market suppliers customers.
suggestions include improvements <i>to</i> one or more of	 processes employee, health, safety and environment (HSE) or amenity impact on the community impact on the environment efficiency and profit waste management emergency/incident response

	facility/building design and management.
Suggestions can be ranked by all of	 need benefit/cost strategic impact.
Strategic approvals for implementation include one or more of	 regulatory approvals financial approvals internal approval processes senior management/shareholder approvals human resource implications, such as career paths and position descriptions operational management approvals supplier/client/contractor approvals.
Required documentation includes one or more of	 formal report or plan business case environmental impact statement.
MSS015027 Implement s	ustainability plans
Sustainability improvement includes one or more of	 resource footprint (e.g. carbon, water and energy) of product and process current and future availability of materials current and future availability of energy waste generation and disposal efficiency of process the extent to which the production process and product affects the environment relationship with the local and broader community (e.g. effect of operations on aesthetic appearance, preservation of heritage, and proximity to schools and religious facilities) extent of regulatory oversight and cost of compliance meeting external sustainability benchmarks.
Improvement actions include one or more of	 the purchase and installation of new equipment or alterations to existing equipment improvements to manufacturing processes, such as work reorganisation, eliminating or changing manufacturing steps and use of different raw materials changes to maintenance procedures, such as increased condition monitoring and maintenance frequency designed to improve the efficiency and sustainability of operating equipment product life cycle improve the organisation's compliance to sustainability related Acts and regulations.
Documentation (paper, electronic or other form) includes one or more of	 standard operating procedures drawings and specifications training and assessment manuals.

MSS015028 Conduct a sustainable water use audit		
Sources within the site include one or more of	 water generated by process rain water other natural water sources. 	
Water quality categorisation includes one or more of	 deionised/highly treated (e.g. high pressure boiler feed) potable water groundwater waterway/reservoir recycled water grey water black water wastewater. 	
MSS015030 Conduct an e	emissions audit	
Materials include one or more of	 materials directly used and also materials which comprise components which are used materials/resources which may be consumed to make a physical product materials which may be consumed in delivering a service (e.g. fuel, energy and other consumables). 	
Emissions include one or more of	 fluid leaving the process, other than as part of the product solid leaving the process, other than as part of the product material leaving in waste streams or entering the process but not leaving as part of the product. 	
MSS015031 Conduct a su	istainability related transport audit	
Transport used in a value chain includes one or more of	 vehicle ship/boat train aeroplane conveyor or other means. 	
Financial costs include one or more of	 purchase lease hire costs maintenance costs. 	
Inefficient transport includes one or more of	 transport which uses more time, fuel or larger capacity of transport than is needed or causes more stock to be held than is necessary not travelling by the most direct route taking more time than necessary not correctly matching load to capacity of transport vehicle not correctly matching delivery and pick up times to production requirements. 	
MSS015033 Implement a	nd monitor reengineering for sustainability	
Process performance	benchmarking comparisons	

analysis includes one or more of	 comparison with theoretical performance comparisons with regulatory requirements examination of operational and maintenance records consultation with operational and maintenance staff to identify informal history (e.g. excessive effort in 'work arounds', and making it work in spite of the system) conflicts in the organisation an extremely high frequency of meetings excessive use of non-structured communication (memos and emails). 	
Process improvement methodologies include one or more of	 kaizen kaizen blitz technical optimisation approaches reengineering, including new plant and equipment, modification of existing plant and equipment and changes to specification of product or process. 	
Product includes	goodsservices.	
Desirability ranking includes one or more of	 direct dollar benefit/cost customer benefits stakeholder perception life cycle improvements flexibility to adapt to future needs. 	
MSS015034 Inform and educate organisation and community representatives on sustainability issues		
Organisation and community representatives include one or more of	 employees and managers in own organisation suppliers customers other members of a value chain (e.g. logistics suppliers, professional support services, contractors, training providers) local, regional and national community representatives. 	
Need for sustainability information dissemination determined by means of one or more of	 discussions with organisation representatives discussions with community representatives examination of current and past requests for information. 	
Information covered by special provisions includes one or more of	 information required to be released under Acts or regulations information required under supplier or customer contracts industry codes, covenants and standards commercial in confidence information information requiring special clearances before release. 	
Sustainability related information and concepts include one or	 definitions of sustainable development sustainability related philosophical concepts (e.g. precautionary principle, intra- and inter-generational equity, inter-regional 	

more of	and inter-country equity)
	 air, water and soil contamination
	energy use and conservation
	 climate change, including greenhouse gases
	 overpopulation relative to food supply
	effects of uneven population distribution
	distinction between renewable and non-renewable resources
	resource footprint
	 consumption of resources (e.g. reasons for use in the value
	chain, rate of use, impact on environment and ecology at both
	local and global level, alternative resources, efficiency of
	extraction and use of resources)
	 concepts of carbon accounting and carbon equivalence in
	resource consumption
	 generation and disposal of solid and liquid waste
	 conservation of biological and ecological diversity
	 community and government expectations on use of technology
	 environmental and sustainability related legislation and
	regulations,
	 inclusion of sustainability and environmental values in cost
	structures
	 general sustainability issues.
MSS015020 Facilitate an	energy audit
Purpose and benefits of	 assisting with planning, forecasting and budgeting
energy and greenhouse	 reduced operational costs
gas (GHG) audits	 improved productivity or quality outcomes
	reduce maintenance costs
	 improve organisation's image
	 demonstration of corporate responsibilities
	staff engagement
	meeting stakeholder expectations
	contribute to achieving government reduction targets
GHG emissions reduction	Emissions Trading
schemes may include	Carbon Trading
-	Carbon Offset
	Clean Development Mechanism
Carbon reduction	• HVAC
solutions may include	cut energy usage
·····, ·····	cut waste
	increase recycling
	cut down on travel, haulage, commuting
MSS017009 Analyse and	determine organisational risk areas in sustainability
Sustainability	 survival of the ecology/physical environment (to manage the
incorporates all of	impact of the business to ensure the survival of the physical
	environment)

	 economic viability (efficiency, cost and waste reduction and competitiveness to support survival of the business) social sustainability (to manage the impact of the business to ensure its continued survival within the community and the survival of the community). 	
Sustainability issues of particular relevance include one or more of	 particular sensitivities of the local ecology (e.g. endangered species, sensitive local flora/fauna, material scarcity, water availability) general ecology issues and regulations (e.g. climate change and carbon footprint, pollution control measures) particular local social issues (e.g. distortions to the housing market, disruption to local lifestyles) general social issues (e.g. corporate citizenship, use/or deterioration to infrastructure) particular local economic issues (e.g. cost of capital, profit margins, competition) general economic issues (e.g. state of the economy, stage of the business cycle) product improvement/life cycle (e.g. organisational risk of loss of sales due to consumer preference/economic opportunity for more sustainable products, competitors meeting this market, consumer preferences not to use companies with poor sustainability credentials). 	
Significance of impact includes one or more of	 permanent loss or degradation loss or degradation which inhibits use by the following generation temporary degradation requiring remediation temporary degradation which is self-remediating speed of change/degradation/loss. 	
Appropriate response when impact cannot be prevented includes one or more of	 capture and storage (e.g. scrubbing) and similar 'end of pipe' solutions dilution/dispersion and similar techniques which reduce concentration but not amount capitalising on revealed opportunities other approaches which meet the sustainability requirements. 	
MSS017010 Determine p	MSS017010 Determine process loss through mass or energy balancing	
Sustainability incorporates all of	 survival of the ecology/physical environment (to manage the impact of the business to ensure the survival of the physical environment) economic viability (efficiency, cost and waste reduction and competitiveness to support survival of the business) social sustainability (to manage the impact of the business to ensure its continued survival within the community and the 	
	 survival of the community). mass balancing is an analysis technique which allows for the 	

includes one or more of	 calculation of mass flows and consumption through a process and losses of mass from the system/product energy balancing is an analysis technique which allows for the calculation of energy flows and consumption through a process and the losses of energy from the system/product mass and energy balancing may be undertaken as separate activities or in some circumstances as a combined mass/energy balance.
Appropriate response when impact cannot be prevented includes one or more of	 capture and storage (e.g. scrubbing) and similar fend of piper solutions dilution/dispersion and similar techniques which reduce concentration but not amount other approaches which meet the sustainability requirements.
MSS017011 Identify and	respond to external sustainability factors for an organisation
Sustainability incorporates all of	 survival of the ecology/physical environment (to manage the impact of the business to ensure the survival of the physical environment) economic viability (efficiency, cost and waste reduction and competitiveness to support survival of the business) social sustainability (to manage the impact of the business to ensure its continued survival within the community and the survival of the community).
Factors external to the organisation include one or more of	 government (at any level) legislation or regulation government (at any level) direct action programs or similar government (at any level) incentives or similar customer expectations community expectations market trends competitor actions other factors.
Sustainability issues of particular relevance include one or more of	 particular sensitivities of the local ecology (e.g. endangered species, sensitive local flora/fauna, material scarcity, water availability) general ecology issues and regulations (e.g. climate change and carbon footprint, pollution control measures) particular local social issues (e.g. distortions to the housing market, disruption to local lifestyles) general social issues (e.g. corporate citizenship, use or/deterioration to infrastructure) particular local economic issues (e.g. cost of capital, profit margins, competition) general economic issues (e.g. state of the economy, stage of the business cycle).
Significance of impact	permanent loss or degradationloss or degradation which inhibits use by the following

includes one or more of Sustainability impacts which cannot be prevented require mitigation and amelioration techniques which include one or more of	 generation temporary degradation requiring remediation temporary degradation which is self-remediating speed of change/degradation/loss. capture and storage (e.g. scrubbing) and similar 'end of pipe' solutions dilution/dispersion and similar techniques which reduce concentration but not amount other approaches which meet the sustainability requirements.
MSS017012 Lead sustain	able strategy deployment
Sustainability incorporates all of	 survival of the ecology/physical environment (to manage the impact of the business to ensure the survival of the physical environment) economic viability (efficiency, cost and waste reduction and competitiveness to support survival of the business) social sustainability (to manage the impact of the business to ensure its continued survival within the community and the survival of the community).
Current operations include one or more of	 production maintenance logistics and warehousing administration and human resources client/customer, contractor and supplier liaison and administration.
Sustainability strategy includes all of	 scope timeline key performance indicators (KPIs) budget.
Required changes include one or more of	 new/modified metrics, where required changes resulting from kaizen data feeding into kaizen.
Convene periodic review process includes one or more of	 a formal or informal meeting a series of meetings a virtual meeting/series of meetings an electronic interchange other form of interchange.
Sustainability issues of particular relevance include one or more of	 particular sensitivities of the local ecology (e.g. endangered species, sensitive local flora/fauna, material scarcity, water availability) general ecology issues and regulations (e.g. climate change and carbon footprint, pollution control measures) particular local social issues (e.g. distortions to the housing

Sustainability impacts which cannot be prevented require mitigation and amelioration techniques which include one or more of	 market, disruption to local lifestyles) general social issues (e.g. corporate citizenship, use or/deterioration to infrastructure) particular local economic issues (e.g. cost of capital, profit margins, competition) general economic issues (e.g. state of the economy, stage of the business cycle). capture and storage (e.g. scrubbing) and similar 'end of pipe' solutions dilution/dispersion and similar techniques which reduce concentration but not amount other approaches which meet the sustainability requirements.
MSS017013 Manage a m	ajor sustainability non-conformance
Sustainability incorporates all of	 survival of the ecology/physical environment (to manage the impact of the business to ensure the survival of the physical environment) economic viability (efficiency, cost and waste reduction and competitiveness to support survival of the business) social sustainability (to manage the impact of the business to ensure its continued survival within the community and the survival of the community).
Impact of non- conformance includes one or more of	 negligible impact fines or other organisation legal penalties personal fines, jail terms or other personal penalties court litigation or similar remediation costs loss of market share loss of brand viability loss of licence to operate.
Other stakeholders include one or more of	 regulatory bodies, such as local councils and environmental protection agencies customers/clients suppliers service suppliers.
Plan for conformance includes one or more of	 the temporary situation has been corrected the process has been adapted to the permanent change in the environment.
Sustainability issues of particular relevance include one or more of	 particular sensitivities of the local ecology (e.g. endangered species, sensitive local flora/fauna, material scarcity, water availability) general ecology issues and regulations (e.g. climate change and carbon footprint, pollution control measures)

	 particular local social issues (e.g. distortions to the housing market, disruption to local lifestyles) general social issues (e.g. corporate citizenship, use or/deterioration to infrastructure) particular local economic issues (e.g. cost of capital, profit margins, competition) general economic issues (e.g. state of the economy, stage of the business cycle, other issues, such as those identified by AS/NZS ISO 14001 Environmental Management Standards or its authorised replacement or other relevant standard).
Significance of impact includes one or more of	 permanent loss or degradation loss or degradation which inhibits use by the following generation temporary degradation requiring remediation temporary degradation which is self-remediating speed of change/degradation/loss.
Appropriate response when impact cannot be prevented includes one or more of	 capture and storage (e.g. scrubbing) and similar 'end of pipe' solutions dilution/dispersion and similar techniques which reduce concentration but not amount other approaches which meet the sustainability requirements.
MSS017014 Identify and	improve sustainability interactions with the community
Sustainability incorporates all of	 survival of the ecology/physical environment (to manage the impact of the business to ensure the survival of the physical environment) economic viability (efficiency, cost and waste reduction and competitiveness to support survival of the business) social sustainability (to manage the impact of the business to ensure its continued survival within the community and the survival of the community).
Community includes one or more of	 residents living in the area of the value chain people who use amenities in the area of the value chain people who work near the value chain employees of the value chain or the organisation other organisations in the area of the value chain general community.
Amenities include one or more of	 roads and public transport waterways parks and gardens public facilities, such as halls, libraries, shopping centres and other facilities open to the public.
Importance to the community is based on one or more of	 significance of impact importance perceived by a community member or organisation.

Sustainability issues of particular relevance include one or more of	 particular sensitivities of the local ecology (e.g. endangered species, sensitive local flora/fauna, material scarcity, water availability) general ecology issues and regulations (e.g. climate change and carbon footprint, pollution control measures) particular local social issues (e.g. distortions to the housing market, disruption to local lifestyles) general social issues (e.g. corporate citizenship, use or/deterioration to infrastructure) particular local economic issues (e.g. cost of capital, profit margins, competition) general economic issues (e.g. state of the economy, stage of the business cycle).
Significance of impact includes one or more of	 permanent loss or degradation loss or degradation which inhibits use by the following generation temporary degradation requiring remediation temporary degradation which is self remediating speed of change/degradation/loss.
Sustainability impacts which cannot be prevented require mitigation and amelioration techniques which include one or more of	 capture and storage (e.g. scrubbing) and similar 'end of pipe' solutions dilution/dispersion and similar techniques which reduce concentration but not amount other approaches which meet the sustainability requirements.
MSS017015 Design for su	ıstainability
Sustainability incorporates all of	 survival of the ecology/physical environment (to manage the impact of the business to ensure the survival of the physical environment) economic viability (efficiency, cost and waste reduction and competitiveness to support survival of the business) social sustainability (to manage the impact of the business to ensure its continued survival within the community and the survival of the community).
Product includes one or more of	 physical product service some other type of product.
Benefit includes consideration of one or more of	 deliverable the customer expects location in which it should occur timing, duration, frequency and longevity of the deliverable value to the customer required maintenance and other 'running' inputs disposal/replacement required by the customer

	 the degree to which the designed product is portable, modular, reusable, recyclable, returnable, easily able to be repaired after malfunction, durable, aesthetics and price.
Alternative methods of delivering benefits include one or more of	 selling a redesigned product selling the benefit obtained from the product rather than the product selling a combination of physical product and service rather than either leasing (or similar) of the above providing buy back/take back or similar other alternative strategies (e.g. design for reuse, remanufacture, recycling).
Sustainability issues of particular relevance include one or more of	 particular sensitivities of the local ecology (e.g. endangered species, sensitive local flora/fauna, material scarcity, water availability) general ecology issues and regulations (e.g. climate change and carbon footprint, pollution control measures) particular local social issues (e.g. distortions to the housing market, disruption to local lifestyles) general social issues (e.g. corporate citizenship, use or/deterioration to infrastructure) particular local economic issues (e.g. cost of capital, profit margins, competition) general economic issues (e.g. state of the economy, stage of the business cycle).
Appropriate response when impact cannot be prevented includes one or more of	 capture and storage (e.g. scrubbing) and similar 'end of pipe' solutions dilution/dispersion and similar techniques which reduce concentration but not amount other approaches which meet the sustainability requirements.
MSS017016 Develop a pr	roactive social sustainability strategy
Purpose of a social sustainability strategy includes one or more of	 enacting core values identifying and/or enacting a social purpose becoming a leader in social sustainability and related areas, such as corporate citizenship establishing long-term business sustainability by creating shared value identifying business opportunities improving financial returns applying voluntary standards or codes, e.g. Global Reporting Initiative (GRI) reporting and ISO 26000:2010 Guidance on social responsibility.
Facilitate processes includes one or more of	 planning activities running activities briefing and/or managing external consultants, facilitators and

	similarguiding, managing or coaching other personnelarranging budget.
Strategic analysis and planning techniques include one or more of	 political, economic, social and technological (PEST) analysis strengths, weaknesses, opportunities and threats analysis (SWOT) scenario planning envisioning balanced scorecard value chain mapping current state-future state brainstorming strengths, opportunities, aspirations, results (SOAR) appreciative enquiry.
Impact on resources and systems includes one or more of	 changes to job roles and responsibilities additional staff budget for new initiatives processes for planning and managing change processes to support innovations changes to organisational vision, goals, structures, policies and procedures workplace health and safety.
Progressing the strategy includes one or more of	 improvement projects new programs amended policies and procedures product/service innovations review of organisational values and structures the organisation revising its values and goals to accommodate new perspectives of social sustainability.
Evaluation criteria relates to issues including one or more of	 the purpose of the social sustainability strategy the strategic planning process stakeholder engagement in the strategy development and/or implementation implementation processes outcomes of the implementation social sustainability metrics other business metrics.
Equitable participation includes one or more of	 developing protocols for communication and providing feedback managing communications and group dynamics activities that encourage critical thinking, new ideas and innovations activities that recognise different ways of communicating and/or thinking, e.g. verbal, written and visual encouraging respect for cultural diversity encouraging understanding of and respect for diverse interests

MSS024013 Work and co	 and differing opinions providing information and/or activities that acknowledge the range of drivers for and barriers to social sustainability providing information that targets different levels of awareness and commitment among stakeholders using interpreters or translated information addressing barriers to communication.
Legislation, regulations, standards, codes, workplace procedures and requirements include the latest version of one or more of:	 federal legislation, such as the Environment Protection and Biodiversity Conservation Act, International Conventions and National Environmental Protection Measures state/territory government legislation and local government by- laws, policies, regulations and plans dealing with land use, cultural/heritage sites, vegetation management, biodiversity management, water and water management, pollution and contaminated sites legislation, standards and codes of practice for WHS and handling of dangerous goods Australian and international standards covering environmental management, such as AS/NZS ISO 14000 Basic Set:2007 Environmental Management Basic Set registration/licensing and/or accreditation requirements workplace environmental management plans and procedures for specific sites and/or activities (e.g. sampling, monitoring, construction and mining)
	 workplace documents, such as standard operating procedures (SOPs), work schedules, recording and reporting procedures, equipment manuals and warranties; safety data sheets (SDS) and safety procedures; waste minimisation, containment, processing and safe disposal procedures
Environmental technical services include one or more of:	 routine site sampling of water, air, soil and/or noise packaging, labelling, storing and transporting samples routine site measurements that involve a narrow range of variables and/or easily recognised acceptable ranges straightforward field surveys entering of data into databases, checking of data quality and reporting results cleaning of equipment and/or vehicles housekeeping of work areas
Sustainable energy principles and work practices include one or more of:	 examining work practices that involve excessive use of electricity, gas and/or water switching off equipment when not in use regularly cleaning filters recycling and reusing materials wherever feasible minimising waste

Business ethics requirements include:	 following workplace policies and procedures (e.g. employment conditions, ethics, copyright, intellectual property, privacy, quality and customer service) behaving honestly and openly respecting others and treating them with courtesy and impartiality working diligently and responsibly ensuring confidentiality of information such as client identification, data and results
WHS requirements include:	 compliance with relevant federal/state/territory WHS legislation at all times assuming that samples are potentially hazardous and applying standard precautions accessing and applying current industry understanding of infection control issued by the National Health and Medical Research Council (NHMRC) and state/territory Departments of Health, where relevant
MSS024014 Implement e	environmental management plans and procedures
Environment includes one or more of:	 air, water and land natural and built resources flora and fauna humans and how they interrelate
Legislation, regulations, standards, codes, workplace procedures and requirements include the latest version of one or more of:	 federal legislation such as the Environment Protection and Biodiversity Conservation Act, Australian Heritage Council Act, Native Title Act and National Environmental Protection Measures state/territory government legislation and local government by- laws, policies, regulations and plans dealing with land use; environmental protection; cultural/heritage sites; vegetation management; nature conservation and wildlife/plant protection; water and water management; soil conservation; pollution and contaminated sites; fisheries, forestry and mining operations legislation, standards and codes of practice for work health and safety (WHS) and handling of dangerous goods Australian and international standards covering environmental management, such as AS/NZS ISO 14000 Basic Set:2007 Environmental Management Basic Set registration/licensing and/or accreditation requirements workplace environmental management plans and procedures for specific sites and/or activities (e.g. sampling, monitoring, construction and mining) workplace documents, such as standard operating procedures (SOPs), work schedules, recording and reporting procedures, equipment manuals and warranties; safety data sheets (SDS) and safety procedures; waste minimisation, containment,

	processing and safe disposal procedures
Environmental management plans include one or more of:	 aim, vision and workplace policy statement roles and responsibilities potential environmental issues actions to avoid, remedy and mitigate the issues procedures and forms to minimise and manage specific environmental impacts and risks quality management plans communication and training requirements monitoring, auditing and reporting requirements
Environmental issues include one or more of:	 emissions to air releases to, and of, water releases to land soil erosion, sedimentation and salinity contamination of land disturbance of flora and fauna, threats to sensitive species and destruction of habitat introduction of pests, such as weeds and fire ants noise and vibration disturbance to heritage sites or items generation, reuse and disposal of waste use of energy sources handling, storage, spills, or exposure involving hazards, such as chemicals and radiation
Environmental risks and impacts include one or more of:	 mismanagement of chemicals or fuel products mismanagement of biological agents land use practices planning deficiencies poor construction processes waste generation and disposal
Sites include one or more of:	 buildings and other infrastructure construction, mining, manufacturing, forestry, agricultural and maintenance sites bushland catchments, flood plains, surface/groundwater sites and drainage sites wetlands and marine/coastal areas
Environmental reporting requirements include one or more of:	 regular site environmental reports non-conformance report forms hazard, near miss and safety incident report forms environmental incident investigation report forms regulatory agency reports
Environmental management documentation includes	 site/project history, plans, procedures, actions and checklists information about applicable legislation and regulatory requirements

one or more of: WHS requirements include:	 records of correspondence and complaints incident reports and incident investigation reports quality assurance/verification checklists job hazard analyses, permits and safe work procedures internal check/audit reports training records records to comply with permit, licence and approval conditions compliance with relevant federal/state/territory WHS legislation at all times assuming that samples are potentially hazardous and applying standard precautions accessing and applying current industry understanding of infection control issued by the National Health and Medical Research Council (NHMRC) and state/territory Departments of Health, where relevant
MSS024015 Apply an uno	derstanding of environmental principles to a site
Legislation, regulations, standards, codes, workplace procedures and requirements include the latest version of one or more of:	 federal legislation, such as the Environment Protection and Biodiversity Conservation Act, Australian Heritage Council Act, Native Title Act and National Environmental Protection Measures state/territory government legislation and local government by- laws, policies, regulations and plans dealing with land use; environmental protection; cultural/heritage sites; vegetation management; nature conservation and wildlife/plant protection; water and water management; soil conservation; pollution and contaminated sites; fisheries, forestry and mining operations legislation, standards and codes of practice for workplace health and safety (WHS); care and use of animals for scientific purposes; handling of dangerous goods Australian and international standards covering environmental management, such as AS/NZS ISO 14000 Basic Set:2007 Environmental Management Basic Set, and AS 1726 Geotechnical site investigations; registration/licensing and/or accreditation requirements workplace environmental management plans and procedures for specific sites and/or activities (e.g. sampling, monitoring, construction and mining) workplace documents, such as standard operating procedures (SOPs), work schedules, recording and reporting procedures, equipment manuals and warranties; safety data sheets (SDS) and safety procedures; waste minimisation, containment,
Fcological principles and	 ecosphere, biome and major ecosystem types
concepts include one or	 ecological niche and biogeography trophic dynamics, autotrophs, heterotrophs and detrivores, and

more of:	food webs
	 distribution and abundance of organisms, populations and
	communities, and biodiversity
	abiotic and biotic components and their interrelationships and
	dependencies
	energy and material flows and cycles, including biogeochemical
	cycles
	 population ecology:
	 distribution, abundance and dispersion
	 growth rates and age structures
	 migration and dispersal in space and time
	behavioural ecology (communication and learning, aggression
	and territoriality, and social group dynamics)
	community ecology (ecological interactions):
	Intra/Interspecific competition
	concepts of coexistence, adaptive and competitive, including minimum convolution, noracitiem, mutualism, commonsalism
	and productor (provisies and productor parasitism, mutualism, commensatism
	and predator/prey systems
	• species diversity in time and space.
Earth science principles	geological concepts and principles, such as:
and concepts include one	 earth structure and plate tectonics
or more of:	 classification of rocks (e.g. igneous, sedimentary, volcanic
	and stratigraphy)
	weathering
	 geomorphological concepts and principles, such as:
	 erosion and mass wasting
	 transportation and deposition, and sedimentation
	 fluvial, aeolian, hillslope and weathering processes
	 soil science concepts and principles, such as:
	soil classification
	 soil formation and soil profiles
	 pedology
	 edapology.
Hydrological principles	• aspects of the hydrologic cycle, such as:
and concents include one	• run-off
or more of	infiltration
	subsurface flow
	water guality
	ecohydrology
	 hydrogeology
	water resources
	 aspects of hydrologic measurement such as:
	 surface flows (stream gauging)
	 groundwater (infiltration and flow)
	 precipitation and evaporation.

Workplace procedures for field activities include one or more of:	 use of field notebooks or log books SOPs covering fieldwork, sampling and testing equipment operating manuals, calibration procedures, instrument fault-finding procedures and general maintenance and repair procedures emergency, first aid and survival procedures requirements related to protection of the environment incident/accident/injury report forms.
Field monitoring activities include one or more of:	 sample collection, preservation, labelling, storage and transportation according to workplace procedures use and calibration of field instruments according to written instructions performance of field tests for specific parameters using standard methods recording of data safe operation of motor vehicles and boats.
Hazards include one or more of:	 solar radiation, dust and noise personnel getting lost accidents, emergencies and incidents, such as snake, insect or animal bites exposure to severe weather conditions manual handling of heavy objects vehicle and boat handling in rough/remote conditions.
WHS and environmental management requirements include:	 compliance with relevant federal/state/territory WHS legislation at all times assuming that samples are potentially hazardous and applying standard precautions accessing and applying current industry understanding of infection control issued by the National Health and Medical Research Council (NHMRC) and state/territory Departments of Health, where relevant.
MSS024016 Process and	present environmental data
Standards, codes, and/or workplace requirements include the latest version of one or more of:	 Australian and international standards covering: environmental management such as AS/NZS ISO 14000 Basic Set:2007 Environmental Management Basic Set; ISO 5725 Accuracy (trueness and precision) of measurement methods and results, and ISO/IEC Guide covering uncertainty in measurement registration/licensing and/or accreditation requirements sampling/testing methods, procedures, guidelines provided by workplace or regulator validation of equipment and associated software; validation of spreadsheets developed in-house for routine calculations where applicable workplace documents, such as standard operating procedures

Concepts of metrology include one or more of:	 procedures, equipment manuals, supplier catalogues, handbooks; safety data sheets (SDS) and safety procedures; waste minimisation, containment, processing and safe disposal procedures. all measurements are estimates repeated measurements belong to a sample of the measured parameter repeatability, precision, accuracy and significant figures sources of error and uncertainty
	traceability. records, such as:
Environmental data include one or more of:	 worksheets and spreadsheets databases linked to information management systems results, such as: observations field tests and measurements population surveys (type, species, age, sex and weight) vegetation surveys (type, species, height, density and canopy) dilution of working solutions and gases (odours) laboratory analyses quality assurance and control assessments data presented in forms, such as: graphs, tables, histograms, pie charts, bar charts semi-quantitative observations and be expressed on a scale (e.g. 1 to 4 or + to ++++) photographs.
Calculations include one or more of:	 calculations performed with or without a calculator calculations performed using computer software, spreadsheets, databases and statistical packages
Calculations of scientific quantities include one or more of:	 converting units involving multiples and submultiples significant figures, rounding off, estimating and approximating transposing and evaluating formulae fractions, decimals, proportions and percentages percentage and absolute uncertainties in measurements and test results statistical values of data, such as mean, median, mode and standard deviation perimeters and angles, areas (m2) and volumes (mL, L, m3) of regular shapes sampling times dose (mg), average mass, mass percentage, density, specific gravity, moisture, relative and absolute humidity, viscosity and permeability ratios, such as mass to mass, mass to volume and volume to

	 volume percentages concentration, such as molarity, g/100mL, mg/L, mg/L, ppm, ppb, dilution mL/L average count, colonies per swab surface and cell counts, such as live and dead/total variables, such as pressure, gauge pressure, velocity and flow rates biological oxygen demand (BOD), chemical oxygen demand (COD) and total organic carbons (TOC) % content of moisture, sulphur dioxide and trace metals, such as calcium or zinc.
Records include one or more of:	 purchase orders for equipment and materials equipment service records safety procedures history of calibration and test results.
Work health and safety (WHS) and environmental management requirements include:	 compliance with relevant federal/state/territory WHS legislation at all times assuming that samples are potentially hazardous and applying standard precautions accessing and applying current industry understanding of infection control issued by the National Health and Medical Research Council (NHMRC) and state/territory Departments of Health, where relevant.
MSS024017 Collect spati	al and discrete environmental data
Legislation, regulations, standards, codes, workplace procedures and requirements include the latest version of one or more of:	 federal legislation, such as the Environment Protection and Biodiversity Conservation Act, Australian Heritage Council Act, Native Title Act and National Environmental Protection Measures state/territory government legislation and local government by- laws, policies, regulations and plans dealing with land use; environmental protection; cultural/heritage sites; vegetation management; nature conservation and wildlife/plant protection; water management; soil conservation; pollution and contaminated sites; fisheries, forestry and mining operations legislation, standards and codes of practice for work health and safety (WHS) and handling of dangerous goods Australian and international standards covering environmental management such as AS/NZS ISO 14000 Basic Set:2007 Environmental Management Basic Set registration/licensing and/or accreditation requirements workplace procedures for sampling, monitoring and in-field testing; recording, processing, presenting and reporting data workplace documents, such as standard operating procedures (SOPs), work schedules, recording and reporting procedures, equipment manuals and warranties; safety data sheets (SDS) and safety procedures; waste minimisation, containment,
	processing and safe disposal procedures.
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Background information includes one or more of:	 site or project history and client history records of consultations with stakeholders site access protocols and permits site utilities/services (e.g. water, sewer, electricity and gas) maps (e.g. road, topographical and survey marks) existing data sets (e.g. vegetation, topography, soils and regional ecosystem maps) hazards and safety risks emergency plans and safety procedures.
Specifications include one or more of:	 purpose of data collection detailed descriptions of spatial and environmental data requirements, such as: positional data, metadata, calculated information environmental measurements sampling data processing requirements data quality requirements data presentation/reporting requirements.
Equipment includes one or more of:	 any handheld GPS receiver sampling and environmental monitoring equipment communications equipment (e.g. radio and phone) safety equipment.
Project parameters include one or more of:	 coordinate systems datum display formats information displays data outputs, formats and protocols.
Verifying environmental data includes one or more of:	 comparison with expected or reference values conducting repeat tests, and using duplicate samples or locations.
Required documentation includes one or more of:	 map of GPS data locations sampling, monitoring or in-field test data and results records of vehicle/equipment use records of time spent and approved expenditure emails and correspondence records of site consultations final report/briefing.
WHS requirements include:	 compliance with relevant federal/state/territory WHS legislation at all times assuming that samples are potentially hazardous and applying standard precautions accessing and applying current industry understanding of

	infection control issued by the National Health and Medical Research Council (NHMRC) and state (territory Departments of
	Health, where relevant.
MSS024018 Perform sam	pling and testing of water
Legislation, regulations, standards, codes, workplace procedures and requirements include the latest version of one or more of:	 federal legislation, such as the Environment Protection and Biodiversity Conservation Act and National Environmental Protection Measures state/territory government legislation and local government by- laws, policies, regulations and plans dealing with land use; environmental protection; cultural/heritage sites; vegetation management; nature conservation and wildlife/plant protection; water and water management; soil conservation; pollution and contaminated sites; fisheries, forestry and mining operations legislation, standards and codes of practice for work health and safety (WHS) Australian and international standards covering environmental management such as AS/NZS ISO 14000 Basic Set:2007 Environmental Management Basic Set, and the sampling and analysis of water, such as AS/NZS 2031, AS 3550 series, AS/NZS 4276 series, AS/NZS 5667 series industry methods and guidelines, such as US Environmental Protection Authority (EPA) Methods and guidance for the analysis of water; American Public Health Association (APHA) Standard methods for the examination of waters and wastewaters; ANZECC Guidelines for fresh and marine water quality; and Australian guidelines for water quality monitoring and reporting registration/licensing and/or accreditation requirements site-specific requirements; workplace procedures for sampling, monitoring and in-field testing; recording, processing, presenting and reporting data workplace documents, such as standard operating procedures, equipment manuals and warranties, supplier catalogue and handbooks; safety data sheets (SDS) and safety procedures; waste minimisation, containment, processing and safe disposal procedures.
Common field test parameters include one or more of:	 pH electrical conductivity dissolved oxygen salinity temperature turbidity Secchi disk depth.

Laboratory and/or field test parameters include one or more of:	 total suspended solids volatile suspended solids nitrogen (nitrate, organic, ammonia and Kjeldahl) phosphorus (total and soluble reactive) chlorophyll and phaeophytin total organic carbon (TOC) biological oxygen demand (BOD) chemical oxygen demand (COD) silica metals (total and dissolved) organic and inorganic pollutants microorganisms.
Workplace procedures	 use of field notebooks or log books SOPs covering fieldwork, sampling and testing equipment operating manuals, calibration procedures,
for field activities include	instrument fault-finding procedures and general maintenance
one or more of:	and repair procedures emergency, first aid and survival procedures requirements related to protection of the environment incident/accident/injury report forms.
Equipment includes one or more of:	 navigation and communication equipment (e.g. compass, maps, global positioning system (GPS), two-way radio and mobile phone) survey equipment data loggers sampling equipment and containers, filters and sieves and animal cages parameter specific meter or multi-probes (e.g. dissolved oxygen, electrical conductivity, pH, turbidity, nitrates, phosphates and temperature) field test kits to determine such parameters as dissolved gases, chemical anions and cations, heavy metals, E. coli and BOD portable colorimeters and field microscopes soil monitoring kits first aid equipment.
Hazards include one or	 solar radiation, dust and noise personnel getting lost accidents, emergencies and incidents, such as snake, insect or
more of:	animal bites exposure to severe weather conditions manual handling of heavy objects vehicle and boat handling in rough/remote conditions.
WHS and environmental	 compliance with relevant federal/state/territory WHS
management	legislation at all times assuming that samples are potentially hazardous and applying
requirements include:	standard precautions

	 accessing and applying current industry understanding of infection control issued by the National Health and Medical Research Council (NHMRC) and state/territory Departments of Health, where relevant.
MSS024019 Collect and e	valuate meteorological data
Legislation, regulations, standards, codes, workplace procedures and requirements include the latest version of one or more of:	 federal legislation, such as the Environment Protection and Biodiversity Conservation Act, Australian Heritage Council Act, Native Title Act and National Environmental Protection Measures state/territory government legislation and local government by- laws, policies, regulations and plans dealing with land use; environmental protection; cultural/heritage sites; vegetation management; nature conservation and wildlife/plant protection; water and water management; soil conservation; pollution and contaminated sites; fisheries, forestry and mining operations legislation, standards and codes of practice for work health and safety (WHS) Australian and international standards covering environmental management, such as AS/NZS ISO 14000 Basic Set:2007 Environmental Management Basic Set; and air measurements, such as AS 2923 Ambient air industry methods and guidelines, such as: Australian Bureau of Meteorology Observation Specification 2013.1 Guidelines for the siting and exposure of meteorological instruments and observing facilities National Environment Protection (Ambient Air Quality) Measure Technical Paper No 6: Meteorological Measurements World Meteorological Organisation - No. 8: Guide to Meteorological Instruments and Methods of Observation registration/licensing and/or accreditation requirements workplace or regulator's procedures for meteorological monitoring; recording, processing, presenting and reporting meteorological data workplace documents, such as standard operating procedures, equipment manuals and warranties; safety data sheets (SDS) and safety procedures; waste minimisation, containment, processing and safe disposal procedures.
Siting and installation considerations for meteorological instrumentation include one or more of:	 topography vegetation and built structures exposure availability of services site security.

Meteorological instrumentation includes one or more of:	 thermometers, such as liquid in glass, thermocouples, Pt resistance, thermistors, hygrometers and psychrometers barometers, such as aneroid, mercury anemometers, such as rotational, pressure tube and Doppler rain gauges, such as manual, tipping bucket, automatic weather stations (AWS), radiometers, net pyranometer, total solar radiometer.
Meteorological parameters include one or more of:	 temperature and temperature gradient atmospheric pressure humidity precipitation wind speed and direction (vector and scalar) vertical wind speed insolation and net radiation evaporation.
Hazards include one or more of:	 sunlight, dust, noise and heat extreme weather conditions (e.g. fire, flood and storms) manual/handling of heavy equipment or materials crushing, entanglement and cuts associated with moving machinery vehicular traffic on roads and sites injuries caused by falling objects and working conditions such as: uneven surfaces, heights, slopes and wet surfaces biohazards (e.g. microbiological organisms in soils) chemical hazards/contaminants in soils.
WHS requirements include:	 compliance with relevant federal/state/territory WHS legislation at all times assuming that samples are potentially hazardous and applying standard precautions accessing and applying current industry understanding of infection control issued by the National Health and Medical Research Council (NHMRC) and state/territory Departments of Health, where relevant.
MSS024020 Recognise co	ommon geological landforms and samples
Legislation, regulations, standards, codes, workplace procedures and requirements include the latest version of one or more of:	 federal legislation such as the Environment Protection and Biodiversity Conservation Act, Australian Heritage Council Act, Native Title Act and National Environmental Protection Measures state/territory government legislation and local government by- laws, policies, regulations and plans dealing with land use, acquisition and planning; environmental protection; cultural/heritage sites; vegetation management; nature conservation and wildlife/plant protection; water management; soil conservation; pollution and contaminated sites; fisheries, forestry and mining operations

	 legislation, standards and codes of practice for work health and safety (WHS), handling of dangerous goods Australian and international standards covering environmental management such as AS/NZS ISO 14000 Set; testing of soils such as AS 1289 series registration/licensing and/or accreditation requirements workplace or regulator's procedures for sampling and in-field testing workplace documents, such as standard operating procedures (SOPs), work schedules, recording and reporting procedures, equipment manuals and warranties; safety data sheets (SDS) and safety procedures; waste minimisation, containment, processing and safe disposal procedures.
Equipment and materials include one or more of:	 survey equipment, compass, global positioning system (GPS), maps and aerial photos tape measure, clinometers and theodolite hammers, picks, shovel, scoops, buckets, bags, sieves and sample containers coring/excavation equipment (e.g. auger) hand lens and microscope pH meter and conductivity meter chemical field test kits worksheets, sampling/test methods portable computers and personal digital assistants (PDAs).
Common landforms include one or more of:	 mounds, hills, ridges, cliffs, valleys, rivers, peninsulas and numerous other structural and size-scaled (i.e. ponds vs. lakes, hills vs. mountains) elements, including various kinds of inland and oceanic water bodies and sub-surface features geological features characterised by physical attributes, such as elevation, slope, orientation, stratification, rock exposure and soil type.
Geological processes include one or more of:	 plate tectonics glaciation vulcanism action of wind and water weathering mass wasting or erosion action of groundwater and surface water.
Physical properties of common rocks and minerals include one or more of:	 composition, texture and structure colour, streak, crystal form, habit, cleavage, fracture and hardness.
Common soil properties include one or more of:	 colour structure (i.e. size and shape of aggregate particles) texture (i.e. varying percentages of sand, silt or clay, and organic

	 matter) water retention and water repellence depth to bedrock pH chemical properties (e.g. nitrates, sulphates, phosphates and carbonates) electrical resistivity and conductivity.
Soil degradation includes one or more of:	 forms of erosion, such as gully, sheet, landslide, tunnel and stream bank erosion agents, such as wind, water, heating and cooling of rocks, freezing of water in cracks, plant roots, upheaval of trees and chemicals weathering decomposition of organic material salinity acidification structural degradation soil pollution (e.g. hydrocarbons and heavy metals).
Hazards include one or more of:	 sunlight, dust, noise and heat extreme weather conditions (e.g. fire, flood and storms) manual/handling of heavy equipment or materials crushing, entanglement and cuts associated with moving machinery vehicular traffic on roads and sites injuries caused by falling objects and working conditions, such as uneven surfaces, heights, slopes, wet surfaces, trenches and confined spaces biohazards (e.g. microbiological organisms in soils) chemical hazards/contaminants in soils.
WHS requirements include:	 compliance with relevant federal/state/territory WHS legislation at all times assuming that samples are potentially hazardous and applying standard precautions accessing and applying current industry understanding of infection control issued by the National Health and Medical Research Council (NHMRC) and state/territory Departments of Health, where relevant.
MSS024021 Assist with a	ssessing and monitoring stormwater systems
Legislation, regulations, standards, codes, workplace procedures and requirements include the latest version of one or more of:	 federal legislation. such as the Environment Protection and Biodiversity Conservation Act, and National Environmental Protection Measures state/territory government legislation and local government by- laws, policies, regulations and plans dealing with land use, acquisition and planning; environmental protection; vegetation management; nature conservation and wildlife/plant

	 protection; water and water management; soil conservation; pollution and contaminated sites legislation, standards and codes of practice for work health and safety (WHS), handling of dangerous goods Australian and international standards covering environmental management such as AS/NZS ISO 14000 Basic Set:2007
	 Environmental Management Basic Set; AS/NZS 5667 Set Water quality industry guidelines and manuals, such as:
	 state/territory Environmental Protection Agency (EPA) guidelines and manuals Managing urban stormwater: Council handbook (NSW EPA) Water quality sampling manual (QLD EPA) Regulatory monitoring and testing: Water and wastewater sampling (EPA SA)
	 registration/licensing and/or accreditation requirements workplace or regulator's procedures for sampling and in-field testing
	 workplace documents, such as standard operating procedures (SOPs), work schedules, recording and reporting procedures, equipment manuals and warranties; safety data sheets (SDS) and safety procedures; waste minimisation, containment, processing and safe disposal procedures.
Stormwater survey, inspection and audit activities include one or more of:	 broad scale, 'whole of catchment' assessment of catchment health assessment of environmental conditions or risk in a smaller, localised study area or individual premises.
Stormwater management plan includes one or more of:	 existing and future values of a catchment stormwater management objectives to protect these values problems and issues that may compromise these objectives agreed stormwater management practices (non- structural/structural) to mitigate existing impacts and minimise future impacts.
Stormwater management techniques include one or more of:	 retention and restoration of existing watercourses and wetlands and riparian/foreshore vegetation, and aquatic habitats control of source water quality and quantity through minimising impervious areas, stormwater re-use and infiltration, limiting development of flood plains, community education, small onsite treatment measures 'end of pipe' techniques, such as use of retarding basins, gross pollutant traps, channel stabilisation/design, erosion and sediment control, and large off-site treatment.
Stormwater system information includes one	 terrain models stormwater drainage plans flood and drainage studies

or more of:	 water and sediment quality studies contaminated site reports aquatic ecology and riparian vegetation studies land use information, such as topographical maps, aerial photos, satellite imagery and land use/zoning maps reports of consultations with the scientific community, local environmental groups and industry associations, catchment management committees and councils history of engineering works and modifications.
Field equipment and materials include one or more of:	 stormwater drainage maps, topographic maps, aerial photos, compass, survey point markers and drivers, GPS, tape measure, flagging tape and binoculars data recording sheets, palm pilot, laptop, data logger and digital camera sampling equipment, such as bottles, bags, biological specimen containers, secateurs, scoop nets, esky, preservatives, water pumps and tubing automatic water samplers portable water quality probe that measures dissolved oxygen, temperature, turbidity, pH, conductivity and field test reagents tipping bucket rain gauge and data logger flow meters soil infiltration test rigs personal protective equipment (PPE) appropriate clothing and footwear phone first aid kit insect repellent.
Laboratory analyses include one or more of:	 suspended solids total phosphorus filterable reactive phosphorus total nitrogen total Kjeldahl nitrogen oxidised nitrogen faecal Coliforms soil permeability.
Catchment characteristics and existing conditions include one or more of:	 physical characteristics, such as: soils and sediments topography, including slope characteristics climate, including rainfall, evaporation bridge and culvert crossings, major utility services that may impact on management practices point sources of pollution (e.g. sewage treatment) major sewer outflows existing stormwater management structures (e.g. retarding basins and constructed wetlands)

	•	social characteristics, such as:
		recreational areas
		 land use and land use zoning
	•	waterway characteristics, such as:
		 stormwater transport via piped, lined or natural channels characteristics of receiving water bodies (e.g. lakes, reservoirs, wetlands and estuaries) erosion/sediment transport processes for natural/modified stormwater systems surface hydrology (e.g. flooding and low flow) water quality in stormwater transport systems and receiving bodies (dry/wet conditions)
	•	ecological characteristics, such as:
		 aquatic fauna and flora in stormwater transport systems and receiving bodies riparian zone fauna and flora areas of urban bushland.
Catchment values include	•	aquatic fauna habitats, such as appropriate substrate, woody
one or more of:		debris and aquatic plants
	•	terrestrial fauna habitats, such as riparian zone vegetation
	•	sediment stream flow and water quality
	•	terrestrial flora habitats, such as morphology of
		banks/floodplain, prevailing stream flow and groundwater conditions
	•	avifauna (e.g. land-based and water birds) habitats, such as riparian zone, stormwater transport system and receiving water bodies
	•	public health and safety (e.g. risk of bacterial pollution in stormwater run-off)
	•	recreational values
	•	visual amenity of stormwater systems and riparian zone
	•	use of surface or groundwater as a water source
	•	aquaculture and other commercial fishing
		value of properties adjacent to visually attractive constructed
		wetlands and natural channels.
Environmental issues and	•	poor water quality in waterways (wet/dry conditions) due to
possible causes include		overflows, domestic animal droppings and atmospheric
one or more of:		deposition
	•	inappropriate stream flow regime (flooding, base flows) due to
		increased run-off from impervious areas and insufficient
		stormwater reuse
	•	degraded aquatic habitats due to increased sediment

	 deposition, removal of riparian vegetation barriers to aquatic fauna migration weirs degraded riparian vegetation due to introduction of exotic species and vegetation removal channel erosion and sedimentation due to increased flood flows following urbanisation and vegetation removal litter in watercourses due to insufficient number/emptying of rubbish bins and commercial waste weed growth in urban bushland due to stormwater nutrients, weeds from residential gardens, and removal of canopy vegetation degradation of ecologically sensitive water bodies health risks associated with recreational use of polluted waters low visual amenity and landscape value due to litter along watercourses and concrete lined channels.
WHS requirements include:	 compliance with relevant federal/state/territory WHS legislation at all times assuming that samples are potentially hazardous and applying standard precautions accessing and applying current industry understanding of infection control issued by the National Health and Medical Research Council (NHMRC) and state/territory Departments of Health, where relevant.
MSS024022 Perform env	onmental biological techniques
Legislation, standards, codes, procedures and/or workplace requirements include the latest version of one or more of:	 federal legislation, such as the Environment Protection and Biodiversity Conservation Act state/territory government legislation and regulations and local government by-laws, policies, and plans dealing with environmental protection, nature conservation, wildlife/plant protection, prevention of cruelty to animals and quarantine legislation, standards and codes of practice for work health and safety (WHS) codes of practice dealing with the care and use of animals for scientific purposes Australian and international standards covering safety in laboratories and water microbiology, such as AS/NZS 2243.3:2010 Safety in laboratories - Microbiological safety and containment, and AS/NZS 4276 Water microbiology international guidelines and methods, such as: Australian and New Zealand Guidelines for fresh and marine water quality American Public Health Association (APHA) Standard methods for examination of water and wastewater
	workplace documents, such as standard operating procedures (SOPs), work schedules; quality management procedures;

	sampling procedures, validated/authorised test procedures; safety data sheets (SDS) and safety procedures; equipment manuals; recording and reporting procedures; cleaning, hygiene, personal hygiene requirements; waste minimisation, containment, processing and safe disposal procedures.
Equipment, materials and systems include one or more of:	 sampling equipment for different sample types and species, such as air samplers (e.g. for Legionella), nets (e.g. for plankton), sediment samplers, soli samplers (e.g. Niskin and Nansen)
	 protective and physical containment facilities and equipment for safe handling of microorganisms, including personal protective equipment (PPE), such as gloves, gowns, masks, safety glasses, and gloves for working with extremes of heat and cold
	 laboratory equipment, such as glassware and measuring equipment; transfer equipment such as inoculating loops, pipettes (quantitative and qualitative), flasks, tubes and spatulas; Bunsen burners and bench incinerators; water baths; filtration membranes; disinfecting and sterilising equipment, such as ultraviolet (UV) lamps and autoclaves
	 laboratory consumables, such as stains, media, reagents; disinfecting and sterilising solutions materials suitable for the safe containment, collection.
	 processing and disposal of biological and non-biological wastes carbon dioxide cabinets, incubators, anaerobic jars,
	fermentation chambers, continuous culture systems and other devices for controlling growth environments of microorganisms; liquid nitrogen containers for cell storage
	 microscopes with bright field and other relevant illumination systems and stereomicroscopes
	 counting chambers for micro-enumeration; colony counting devices
	 laboratory information management systems (LIMS), reference databases, record and filing systems.
Samples include one or more of:	 air surface water, wastewater and stormwater soils and sediments plants and animals.
Aseptic techniques include one or more of:	 preparation of basic and enriched media sterilisation of media aseptic transfer of microorganisms (e.g. bacteria, fungi and veasts) to culture media
	 production and identification of pure cultures on solid media production of contaminant-free cultures in liquid media.
Microscopes and microscopy techniques	bright field microscopydark field microscopy techniques

include one or more of: Organism classification	 Kohler illumination and its importance in producing uniform and glare-free images phase contrast microscopy polarised light microscopy stereo microscopy techniques image analysers and camera eyepieces stage micrometers and microscopic measurement counting chambers. kingdoms bigrarchical system of species classification
includes one or more of:	 dichotomous keys.
Cell structure and function include one or more of:	 eukaryotic and prokaryotic cells and their organisation cell organelles and structures, including plasma membrane and cell wall, chromosomes, nucleus, cytoplasm, vacuoles and vesicles, golgi complex, endoplasmic reticulum, lysosomes, chloroplasts, ribosomes and mitochondria, cytoskeleton, cilia and flagella biological membranes (structure and function - osmosis, diffusion, active transport cellular metabolism) heterotrophic and autotrophic organisms.
WHS and environmental management requirements include:	 compliance with relevant federal/state/territory WHS legislation at all times assuming that samples are potentially hazardous and applying standard precautions accessing and applying current industry understanding of infection control issued by the National Health and Medical Research Council (NHMRC) and state/territory Departments of Health, where relevant.
MSS024023 Navigate in u	urban, regional and remote areas
Legislation, regulations, standards, codes, workplace procedures and requirements include the latest version of one or more of:	 federal legislation, such as Environment Protection and Biodiversity Conservation Act, Australian Heritage Council Act, Native Title Act and National Environmental Protection Measures state/territory government legislation and local government by- laws, policies, regulations and plans dealing with land use, acquisition and planning; environmental protection; cultural/heritage sites; vegetation management; nature conservation and wildlife/plant protection; water and water management; soil conservation; pollution and contaminated sites; fisheries, forestry and mining operations legislation, standards and codes of practice for work health and safety (WHS) and handling of dangerous goods Australian and international standards covering environmental management such as AS/NZS ISO 14000 Basic Set:2007 Environmental Management Basic Set

	 registration/licensing and/or accreditation requirements workplace documents, such as standard operating procedures (SOPs), work schedules, recording and reporting procedures, vehicle and equipment manuals and warranties; safety data sheets (SDS) and safety procedures.
Background information includes one or more of:	 site or project history, and project reports client history records of consultations with stakeholders and current issues details of local inhabitants and landowners site access protocols and permits site access and exit routes maps, guide books and aerial photos information about terrain, significant features, natural protection or shelter, and cultural heritage sites existing databases (e.g. vegetation, topography, soils and regional ecosystem maps) safe work procedures communication protocols when working in remote/regional areas emergency plan and response procedures.
Maps include one or more of:	 cadastral maps showing land tenure/ownership topographical maps charts and guidebooks aerial photos, sketch maps and diagrams web-based maps and directories street directories.
Navigational equipment and aids include one or more of:	 global positioning system (GPS) units compass track and survey markers, cairns, signs and arrows navigation beacons.
Map symbols and navigation data include one or more of:	 map legend and scale entry and exit routes distances and estimated travel times grid lines and numbers, and grid reference points contour lines, gradient and altitude gain/loss magnetic variation/declination, grid and magnetic bearings identifiable features (natural and built) navigation/survey markers, beacons and water depth.
Surroundings include one or more of:	 terrain, such as hills, mountains, ridges and valleys natural landforms/landmarks, such as caves, observation towers, trig stations, bridges, buildings, and track and creek junctions/crossings water bodies, such as creeks, rivers, dams and lakes.
Hazards and obstacles include one or more of:	 extreme weather, such as wind, rain, fog and snow damage to roads and tracks

WHS requirements include:	 thick/impenetrable vegetation unsafe gradients marshes, soft sand or bogs impassable water crossings. compliance with relevant federal/state/territory WHS legislation at all times assuming that samples are potentially hazardous and applying standard precautions accessing and applying current industry understanding of infection control issued by the National Health and Medical Research Council (NHMRC) and state/territory Departments of Health, where relevant.
MSS024024 Undertake si	mple environmental project activities
Legislation, standards, codes, procedures and/or workplace requirements include the latest version of one or more of:	 federal legislation, such as Environment Protection and Biodiversity Conservation Act, Australian Heritage Council Act, Native Title Act and National Environmental Protection Measures state/territory government legislation and local government by- laws, policies, regulations and plans dealing with: land use, acquisition and planning; environmental protection; cultural/heritage sites; vegetation management; nature conservation and wildlife/plant protection; water and water management; soil conservation; pollution and contaminated sites; fisheries, forestry and mining operations Australian and international standards covering environmental management, such as AS/NZS ISO 14000 Basic Set:2007 Environmental Management Basic Set registration/licensing and/or accreditation requirements workplace documents, such as standard operating procedures (SOPs), work schedules, recording and reporting procedures, vehicle and equipment manuals and warranties; safety data sheets (SDS) and safety procedures; workplace or regulator procedures for sampling, monitoring and in-field testing; safe work procedures and material safety data sheets (MSDS); project management tools and procedures.
Environment includes	air, water and land
one or more of:	 natural and built resources flora and fauna humans and how they interrelate.
Simple environmental project activities include one or more of:	 sourcing and collating available information about environmental sites or simple issues collecting data related to air quality, water quality, ecology studies, soil surveys, hydrological surveys, land management, coastal management, wetland management, stormwater management and waste management

	 conducting sampling and/or in-field testing conducting simple flora and/or fauna surveys checking data files, processing data, and presenting data/results in useable formats.
Project documentation includes one or more of:	 project brief with details, such as: aims/expectations/rationale project activities assigned tasks and deliverables project plan with details, such as: scope and objectives work breakdown structure
	 available resources (e.g. equipment and team) specific roles and responsibilities budget and cost estimates milestones quality requirements and assurance procedures risk analysis and control measures safety requirements and related work procedures stakeholders and consultation procedures project management procedures, including reporting.
Background information includes one or more of:	 site or project history client history records of consultations with stakeholders emergency plans and safety procedures site access protocols and permits maps (road and topographical) existing databases (e.g. vegetation, topography, soils and regional ecosystem maps).
Sites include one or more of:	 public places industrial settings (e.g. manufacturing, mining, forestry and construction) roadways indoors farms domestic locations waterways and catchment areas natural heritage or conservation areas.
Project data and documentation includes one or more of:	 sampling, monitoring or in-field test data and results records of vehicles/equipment use records of time spent and approved expenditure emails and correspondence records of consultations progress reports final reports/briefings.
Agreed problem-solving	 researching and applying more efficient methods of completing

strategies include one or more of: Work health and safety (WHS/OHS) requirements include:	 project tasks seeking technical advice sharing expertise and assisting team members reducing costs seeking further resources negotiating an extension of deadlines or redefining deliverables changing roles and responsibilities within the project team. compliance with relevant federal/state/territory WHS legislation at all times assuming that samples are potentially hazardous and applying standard precautions accessing and applying current industry understanding of infection control issued by the National Health and Medical Research Council (NHMRC) and state/territory Departments of Health, where relevant.
MSS025017 Assist with a	ssessing site environmental indicators
Legislation, regulations, standards, codes, workplace procedures and/or requirements include the latest version of one or more of:	 federal legislation, such as Environment Protection and Biodiversity Conservation Act, Australian Heritage Council Act, Native Title Act and National Environmental Protection Measures state/territory government legislation and regulations and local government by-laws, policies, and plans dealing with: land use, acquisition, planning and protection; environmental protection; cultural/heritage sites; vegetation management; nature conservation, wildlife/plant protection; water and water management; soil conservation; pollution and contaminated sites; fisheries, forestry and mining operations legislation, standards and codes of practice for work health and safety (WHS) Australian and international standards covering environmental management such as: AS/NZS ISO 14000 Basic Set:2007 Environmental Management Basic Set, and AS ISO 14050 Environmental management – Vocabulary ANZECC Core environmental indicators for reporting on the state of the environment, ANZECC Guidelines for fresh and marine water quality, OECD Key environmental indicators, US Environmental Protection Authority (EPA) Environmental indicators gateway national strategy for the conservation of Australia's biological diversity site-specific requirements and specific environmental standards
Project activity or process includes making contributions to one or	 environmental studies environmental impact statements environmental impact assessments environmental monitoring programs

more of:	
	and where these contributions are consistent with the role of an
	environmental officer working under the supervision of an
	environmental scientist, engineer or planner.
	nation of intention and initial advice statement
Site or locality	notice of intention and initial advice statement opvironmental impact assessment
information includes one	environmental impact assessment
or more of:	environmental impact statement public opvironment report
	public environment report
	environmental indicators
	national environment protection measures
	Statutory environmental quality concentration limits
	and regional ecosystem maps
	• geological, hydro geological, ecological and meteorological data
	for site
	 environmental management plans for specific site, locality or project
	 site environmental management procedures and actions for
	specific issues
	 site environmental management action checklists
	 relevant site reports, case studies and good practice models.
Site-relevant	atmospheric indicators, such as:
environmental indicators	 exceedances of national environment protection measures
include one or more of:	 air quality standards for gases and particulates
	 emissions of air pollutants
	 greenhouse gas emissions and atmospheric concentrations
	water indicators, such as:
	water salinity
	 exceedances of groundwater and surface water quality
	guidelines
	water extraction versus availability onvironmental flows objectives
	 health of aquatic habitats
	wastewater treatment
	 estuarine and marine water quality
	land indicators such as:
	• Tanu indicators, such as:
	sainity and acidity
	potential for erosion avecedences of maximum residue levels
	biodiversity indicators, such as: threatening processes
	Inreatening processes
	 biodiversity conservation management
Environmental chemistry	biogeochemical cycles

principles and concepts	aquatic chemistry
include one or more of:	aquatic microbial biochemistry
	water pollution, such as:
	 trace elements and heavy metals
	inorganic pollutants
	trace organic pollutants
	sewage (e.g. biological oxygen demand (BOD), pathogens
	and detergents)
	chemical carcinogens sediments
	radionuclides
	water and wastewater treatment
	 atmosphere and atmospheric chemistry, such as:
	 structure and composition
	 inversions and air pollution
	 meteorology, weather and climate
	atmospheric particulates
	 inorganic air pollutants, including CO, SOX, NOX, acid rain,
	ammonia and chlorine compounds
	 organic air pollutants and photochemical smog
	soil chemistry, such as:
	 soil and agriculture
	 macronutrients and micronutrients in soil
	contaminated soil
	soil loss and degradation
	environmental chemistry of hazardous wastes
Biodiversity principles	scope (levels) of biodiversity, such as genetic diversity, species diversity and eccevators diversity
and concepts include one	hipdiversity attributes such as components natterns and
or more of:	processes
	 bioregional planning and management
	biodiversity and the balance between conservation and
	ecologically sustainable development
	biodiversity and ecosystem health, such as soil fertility, clean
	freshwater and clean air
	managing threatening processes, such as:
	land clearing and habitat loss
	alien species pollution control
	• pollution control
	climate change.
	compliance with relevant foderal (state (territory) M/UC
WHS and environmental	compliance with relevant rederal/state/territory WHS legislation at all times
management	assuming that samples are potentially hazardous and applying

requirements include:	 standard precautions accessing and applying current industry understanding of infection control issued by the National Health and Medical Research Council (NHMRC) and state/territory Departments of Health, where relevant.
Legislation, regulations, standards, codes, workplace procedures and/or requirements include the latest version of one or more of:	 federal legislation, such as Environment Protection and Biodiversity Conservation Act, Australian Heritage Council Act, Native Title Act and National Environmental Protection Measures state/territory government legislation and regulations and local government by-laws, policies, and plans dealing with land use, acquisition, planning and protection; environmental protection; cultural/heritage sites; vegetation management; nature conservation, wildlife/plant protection; water and water management; soil conservation; pollution and contaminated sites; fisheries, forestry and mining operations legislation, standards and codes of practice for work health and safety (WHS) Australian and international standards covering environmental management, such as AS/NZS ISO 14000 Basic Set:2007 Environmental Management Basic Set workplace environmental management plans for specific sites and/or projects workplace or regulator procedures for sampling, monitoring and in-field testing; procedures and tools for assessment of environmental risks and impacts workplace documents, such as standard operating procedures (SOPs), work schedules, recording and reporting procedures, equipment manuals and warranties; safety data sheets (SDS) and safety procedures; waste minimisation, containment, processing and safe disposal procedures.
Project activity or process includes one or more of:	 construction activities plant operations functions and processes relocating to new premises changes in processes involving changes in use of products or generation of waste production of new materials any work activities with significant risk to, or potential impact on, the environment and where risk/impact assessment of these is consistent with the role of an environmental officer working under the supervision of an environmental scientist, engineer or planner.

Organisation environmental management documents include one or more of:	 notice of intention, initial advice statement environmental impact assessment environmental impact statement public environment report environmental management plans for specific sites and projects site environmental management procedures and actions for specific issues site environmental management action checklists quality verification checklists work method statements job hazard analyses reporting forms.
Site or project environment includes one or more of:	 physical, biological and social components land uses and tenures climate geology, landforms and soils surface and groundwater, water quality and hydrology air quality and dust noise pollutants and contaminants vegetation, plant diseases, clearance and weeds animal life, habitats, mobility and threats rare and endangered species community infrastructure ethnography of area archaeology regional and local demography.
Environmental issues include one or more of:	 physical issues, such as: significant land disturbance, erosion, subsidence and instability alteration of water courses effects on quality, quantity or availability of surface water or groundwater salination of water or land acid drainage heavy metal contamination impact on coastal or marine landforms ecological issues, such as: direct impacts on vegetation loss of habitat displacement of fauna impact on ecological processes and linkages loss of biodiversity potential for spreading plant diseases and noxious weeds impact of toxic or hazardous materials creation of new habitats

	land use issues, such as:
	 major changes of land use compatibility of development with surrounding land uses preclusion of alternative land use (e.g. conservation or recreation) increased demand on scarce natural resources creation of new water storage and supplies creation of opportunities for alternative beneficial land uses
	social issues, such as:
	 influx of population impact on health and safety changes in community character creation of employment increased revenue for local communities community and cultural aspects infrastructure issues, such as load on existing roads impact on services, including utilities, health, education and community services.
WHS and environmental	compliance with relevant federal/state/territory WHS
management	legislation at all times
requirements include:	standard precautions
	 accessing and applying current industry understanding of infection control issued by the National Health and Medical Research Council (NHMRC) and state/territory Departments of Health, where relevant.
MSS025019 Report envir	onmental data
Standards, codes, and/or workplace requirements include the latest version of one or more of:	 Australian and international standards covering: environmental management such as AS/NZS ISO 14000 Basic Set:2007 Environmental Management Basic Set; ISO 5725 Accuracy (trueness and precision) of measurement methods and results, ISO/IEC Guide covering uncertainty in measurement, and Eurachem/CITAC Guide CG4 Quantifying uncertainty in analytical measurement national measurement regulations and guidelines, registration/licensing and/or accreditation requirements, and National Association of Testing Authorities (NATA) technical notes sampling/testing methods, procedures, guidelines provided by workplace or regulator validation of equipment and associated software, validation of spreadsheets developed in-house for routine calculations where applicable workplace documents, such as standard operating procedures
	(SOPs), work schedules, quality manual, recording and reporting

	procedures, equipment manuals, supplier catalogues, handbooks; safety data sheets (SDS) and safety procedures; waste minimisation, containment, processing and safe disposal procedures.
Data records include one or more of:	 worksheets spreadsheets or databases linked to information management systems results of tests, measurements, analyses and surveys.
Laboratory computations include one or more of:	 calculations involving fractions, decimals, ratios, proportions and percentages evaluation of formulae containing powers, exponents and logarithms functions use of scientific notation, correct units and correct number of significant figures calculation of percentage and absolute uncertainties in measurements and test results use of calculators and/or computer software, such as spreadsheets, databases and statistical packages.
Calculations of scientific quantities include one or more of:	 density and salinity noise (dB and dBA) dose (mg), dilution(1:10), concentration (molarity, g/mL, mg/L, ppm and ppb) pH, [H+], [OH-], buffer calculations, Ka, pKa, Kb, pKb and Kw solubility constants Ks and pKs radioactive half-life, dose, activity and exposure optical properties, such as absorbance, transmittance, path length, extinction coefficient, concentration (Beers law) and detection limits electrical properties such as: conductivity and resistivity.
Graphical analysis includes one or more of:	 preparation and interpretation of linear, semi-log and log-log graphs determination of linear, logarithmic, exponential and power relationships determination of regression lines and interpretation of correlation coefficients.
Statistical analysis includes one or more of:	 preparing frequency distributions/plots, histograms, stem and leaf plots, box plots and scatter plots probability and normal probability plots calculation and interpretation of statistical quantities, such as central tendency (mean, median, mode) and dispersion (range, variance and standard deviation) regression methods for calibration, linearity checks and comparing analytical methods Pearson's product moment correlation coefficient chi squared tests ANOVA

	 workplace documents, such as work schedules, standard operating procedures (SOPs); equipment manuals and warranties; job hazard analyses; work method statements; safety data sheets (SDS) and safe work procedures; waste minimisation, containment, processing and safe disposal procedures.
Environmental information includes one or more of:	 details of legislation, regulations, guidelines, standards, codes of practice, licence conditions, approvals and permits workplace environmental management plans, policies, strategies, procedures and required actions site/project initial advice statements and risk/impact assessments records of site consultations with interested parties site/project environmental reports (e.g. weekly/monthly monitoring of air, water and noise) flora and fauna survey results environmental data sets, such as: satellite imagery and remote sensing data geophysical, geochemical, geological, hydrological and meteorological data ecological data, such as distribution of vegetation, fauna and pests social science data, such as demographic and census information
	 land use data, zoning and property classifications historical records and photographs workplace information about sites/projects/programs for stakeholders and interested parties entries for workplace website cost, estimation of quantities and time contractual variations and claims notification of environmental issues and problems internal environmental audit/inspection findings environmental training records.
Customers include one or more of:	 internal customers, such as site environmental officer, environmental manager, construction manager, operations manager and project manager external customers, such as regulatory authorities, government departments, suppliers, contractors, consulting engineers, scientists, planners and community groups.
Sources of information include one or more of:	 workplace intranet/information management system contractors providing environmental services government departments and agencies (e.g. environment, climate change, agriculture and mining) regulatory authorities utility authorities/companies (e.g. water, gas and electricity)

WHS and environmental management requirements include:	 land title office and Valuer General local government records Geoscience Australia Australian Social Science Data Archive internet, library/archive collections, annual reports and community newsletters media reports (e.g. TV, video, audio and photographs). compliance with relevant federal/state/territory WHS legislation at all times assuming that samples are potentially hazardous and applying standard precautions accessing and applying current industry understanding of infection control issued by the National Health and Medical Research Council (NHMRC) and state/territory Departments of Health, where relevant.
MSS025021 Collect and e	evaluate groundwater data
Legislation, regulations, standards, codes, workplace procedures and requirements include the latest version of one or more of:	 federal legislation, such as the Environment Protection and Biodiversity Conservation Act, and National Environmental Protection Measures state/territory government legislation and local government by- laws, policies, regulations and plans dealing with land use, acquisition, planning and protection; water and water management; pollution and contaminated sites; mining operations legislation, standards and codes of practice for work health and safety (WHS) and handling of dangerous goods government policies dealing with sustainable development and environmental impact assessment Australian and international standards covering environmental management, such as AS/NZS ISO 14000 Basic Set:2007 Environmental Management Basic Set; and sampling of groundwater, such as AS/NZS 5667 Water quality series industry guidelines, such as Australian Drinking Water Guidelines; Australian and New Zealand Guidelines for Fresh And Marine Water Quality; and Geoscience Australia's field guide for groundwater sampling and analysis registration/licensing and/or accreditation requirements information for specific sites, such as applicable legislative requirements and approval requirements, site access and work schedules, groundwater monitoring, sampling and in-situ test procedures workplace documents, such as standard operating procedures (SOPs); equipment manuals and warranties; job hazard analyses; work method statements; safety data sheets (SDS) and safe work procedures; waste minimisation, containment, processing and safe disposal procedures.

Workplace procedures for field activities include one or more of:	 use of field notebooks or log books standard operating procedures covering fieldwork, sampling and testing equipment operating manuals, calibration procedures, instrument fault-finding procedures and general maintenance and repair procedures emergency, first aid and survival procedures requirements related to protection of the environment use of incident/accident/injury report forms.
Sampling/monitoring plans include one or more of:	 purpose of sampling, such as: identification of aquifers, leakage and hydraulic connection of aquifers assessment of groundwater movement, flow, recharge and discharge and quality assessment of salt, nutrients, pesticides and other contaminants
	 spatial and depth distribution within target depth to water level for shallow/deep aquifers contamination potential and land use nature of recharge/discharge mechanisms diversity of groundwater use bore accessibility and bore equipment availability sampling frequency/duration depending on purpose, such as level, quality indicators (e.g. temperature and electrical conductivity), long-term quality parameters and could be continuous, hourly, daily, monthly, quarterly, six monthly, annual and long term.
Site and sampling hazards include one or more of:	 risk of surface collapse around old wells unsafe stages and ladders working in confined spaces, such as wells, boreholes, wellheads and basements exposure to contaminated groundwater and confined space atmospheres solar radiation, dust and noise handling bulky or heavy equipment.
Safe working procedures include one or more of:	 use of safety harness, suitable clothing and boots, sunglasses, hat and gloves and sunscreen use of breathing apparatus ensuring two persons are present during sampling of wells (one at the surface) testing of atmosphere for oxygen deficiency and flammable/toxic vapours working upwind of known contaminants prohibition of eating, drinking and smoking

	 separation of heavy equipment into smaller units/cases for transport location and avoidance of site utility services securing and counterbalancing of pumps and water filled hoses down the hole testing and earthing of electrical generators, trip out devices and connectors (especially at waterlogged sites) shielding of hot surfaces and exhausts careful handling of glass containers and preservatives regular medical checks access to drinking water, first aid equipment and mobile phone.
Drilling and construction of wells and bores includes one or more of:	 drilling techniques, such as auger, rotary air, rotary mud, cable tool, direct push technologies, sonic drilling and vibro coring bore construction techniques, such as: use of PVC, stainless steel and fibreglass casings mechanical casing joints screen and gravel packs cement or bentonite seals lockable caps, bore name and ID label piezometer construction techniques, such as: shallow piezometers bundled mini piezometers.
Purging and field sampling equipment include one or more of:	 Teflon, glass and stainless steel items bailers and cords, and syringe devices air-lift, suction-lift, gas operated, bladder, submersible, inertial (foot pump) and submersible piston pumps inlet screens flow meter water sampler groundsheets, scrubbing brushes, hoses, buckets, jerry cans and waste containers cables, batteries, generator and air compressor tripods, stands, swivelling blocks and tools eskies and ice
Sample preparation and transport include one or more of:	 filtering groundwater samples using syringes, filter capsules and hand operated pumps sample preparation for major and minor chemistry, nutrients and isotope analysis sampling and filtration for incubated microbiology samples collecting samples of dissolved and entrained or evolving gases labelling and packing of samples to ensure integrity, traceability, preservation and prevention of cross-contamination during transit

	sample delivery within specified holding times.
Field testing equipment	 maps, global positioning system (GPS), two-way radio and mobile phone
one or more of:	 tape measures and weights, plopper/samplers and water level meters
	flow cells
	parameter specific meter or multi-probes, such as dissolved
	oxygen, electrical conductivity, pH, turbidity, nitrates,
	phosphates and temperature
	field test kits for parameters such as dissolved gases, chemical anions and cations, heavy motals. E, coli and biological evygen
	demand (BOD)
	 portable colorimeters and field microscopes
	• portable gas analyser for CH4, O ₂ , CO ₂ , CO and H ₂ S
	sterile sample bottles and other sample containers specific to
	analytical method
	reagents, calibration solutions and cleaning solutions
	media/substrates for presence or absence microbiology field tests
	filters and sieves
	 data loggers and digital camera
	 equipment manuals and sampling/testing procedures.
Field	 measuring depth of bores and water levels
measurements/tests	pH and temperature
include one or more of:	electrical conductivity
	dissolved oxygen
	redox potential alkalinity using burette titration and alkalinity titrator
	 presence or absence microbiology field tests
	• field gas analysis for CH_4, O_2, CO_2, CO and H_2S .
Field observations and	 sampling point name, location, time, date and type
data include one or more	nature of aquifer and water bearing strata
of:	 well/bore dimensions and description of conditions
	pumping status, depth of pump suction and/or discharge
	water level within well or borehole method of compling and donth of compling
	method of sampling and depth of sampling sample appearance when collected (colour, clarity and odour)
	 results of on-site analysis (e.g. pH. electrical conductivity and
	dissolved oxygen)
	details of sample preservation techniques used
	details of on-site filtration (e.g. filter pore size)
	details of sample storage method required/used
	name of sample collector.
WHS requirements	compliance with relevant federal/state/territory WHS
include:	legislation at all times
	assuming that samples are potentially nazardous and applying

MSS025022 Perform sam	 standard precautions accessing and applying current industry understanding of infection control issued by the National Health and Medical Research Council (NHMRC) and state/territory Departments of Health, where relevant.
Legislation, regulations, standards, codes, workplace procedures and requirements include the latest version of one or more of:	 federal legislation, such as the Environment Protection and Biodiversity Conservation Act, and National Environmental Protection Measures state/territory government legislation and local government by- laws, policies, regulations and plans dealing with land use, acquisition, planning and protection; environmental protection; soil conservation; pollution and contaminated sites legislation, standards and codes of practice for work health and safety (WHS) Australian and international standards covering: soil sampling (e.g. AS 1199 Sampling procedures for inspection by attributes series, and AS 4433.2-1997 Guide to the sampling of particulate materials - Preparation of samples); soils testing (e.g. HB 160- 2006 Soils testing, and AS 1289 Methods of testing soils for engineering purposes series); geotechnical site investigations (e.g. AS 1726-1993 Geotechnical site investigations); and transport of dangerous goods/emergency procedures (AS 1678 Emergency procedure guide series) registration/licensing and/or accreditation requirements site plans, maps and specifications; methods and procedures for sampling and in-field testing to meet workplace, client and/or regulatory/certifying body requirements; client sampling schemes and sampling plans workplace documents, such as standard operating procedures; equipment manuals and warranties; supplier catalogue and handbooks; safety data sheets (SDS) and safety procedures; waste minimisation, containment, processing and safe disposal procedures
Materials sampled include one or more of: Types of samples include	 solid samples, such as soil and sediments natural, agricultural and engineered soils solid wastes soil water soil gas/vapour. discrete samples
one or more of:	 composite samples quality control samples research or one-off samples environmental or survey samples.

Sampling tools and equipment include one or more of:	 maps, global positioning system (GPS) unit and compass shovels and crow bars metal-free scoop and cleaning brush folding rulers and tape measures hand and power augers, pry bars and files (auger maintenance) push tubes, sampling tubes, dip tubes, spears and syringes front-end loader, backhoe, excavator and drill rig sample bottles or containers, plastic bags/containers and disposable buckets sample splitters, graters and mills, mortar and pestles lysimeters, soil gas probes.
Testing equipment and instruments include one or more of:	 digital camera, hand lenses and microscopes sieves and sieve shakers Munsell soil colour chart pH meter and soil pH test kit conductivity meter tensiometer (moisture measurements) ultraviolet/visible (UV/Vis) spectrophotometer atomic absorption spectrophotometer gas chromatographs (GC) and GC-MS infrared spectrophotometer diffuse reflectance accessories inductively coupled plasma (ICP) spectrometers and ICP-MS X-ray fluorescence (XRF) spectrometers radiation monitor (e.g. Geiger-Muller counter).
Site and sampling hazards include one or more of:	 solar radiation, dust and noise wildlife such as snakes, spiders and domestic animals biohazards such as microorganisms and agents associated with soil chemicals such as acids and hydrocarbons manual handling of heavy sample bags and containers crushing, entanglement and cuts associated with moving machinery and hand tools vehicular and pedestrian traffic.
Chemical soil tests include one or more of:	 electrical conductivity pH alkalinity cation exchange capacity organic carbon available phosphorus nutrients and micronutrients sulfate carbonate nitrate and total nitrogen metals, including heavy metals organics, including pesticides and other hazardous chemicals.

Physical soil tests include one or more of:	 soil profile description particle size analysis, soil colour (Munsell), soil texture and water repellence infiltration soil moisture content liquid limit, plastic limit (plasticity index), Atterberg limits, volume expansion and linear shrinkage compaction, standard penetration test, cone penetration test dispersibility (Emerson class number) soil resistivity radioactivity.
WHS and environmental management requirements include:	 compliance with relevant federal/state/territory WHS legislation at all times assuming that samples are potentially hazardous and applying standard precautions accessing and applying current industry understanding of infection control issued by the National Health and Medical Research Council (NHMRC) and state/territory Departments of Health, where relevant.
MSS025023 Plan and cor	nduct environmental project work
Legislation, regulations, standards, codes, workplace procedures and requirements include the latest version of one or more of:	 federal legislation, such as the Environment Protection and Biodiversity Conservation Act, Australian Heritage Council Act, Native Title Act and National Environmental Protection Measures state/territory government legislation and local government by- laws, policies, regulations and plans dealing with land use, acquisition, planning and protection; environmental protection; cultural/heritage protection; vegetation management; nature conservation and wildlife/plant protection; water and water management; soil conservation; pollution and contaminated sites; fisheries, forestry and mining operations legislation, standards and codes of practice for work health and safety (WHS) Australian and international standards covering environmental management (e.g. AS/NZS ISO 14000 Basic Set:2007 Environmental Management Basic Set) industry guidelines and codes, such as state and territory regulator (e.g. EPA) sampling and testing manuals, and Australian Dangerous Goods Code registration/licensing and/or accreditation requirements site plans, maps and specifications; methods and procedures for sampling and in-field testing to meet workplace, client and/or regulatory/certifying body requirements; client sampling schemes and sampling plans; workplace environmental management plans and procedures for specific sites and/or activities (e.g. sampling, monitoring, construction and mining)

	 workplace documents, such as standard operating procedures (SOPs); work schedules; recording and reporting procedures; equipment manuals and warranties; supplier catalogue and handbooks; safety data sheets (SDS) and safety procedures; waste minimisation, containment, processing and safe disposal procedures.
Background information includes one or more of:	 site or project history, and client history records of consultations with stakeholders emergency plans and safety procedures site access protocols and permits maps (road and topographical) existing databases (e.g. vegetation, topography, soils and regional ecosystem maps) legislative/regulatory requirements workplace environmental management plans for site workplace, regulatory or standard methods/procedures for environmental sampling, monitoring or in-field testing manufacturer information or manuals for environmental equipment relevant case studies and good practice models.
Environmental project work includes collecting and presenting data relating to one or more of:	 outdoor air quality noise water quality, surface water, environmental flows, groundwater and catchment studies, and hydrological surveys occupational hygiene (e.g. air quality, noise and radiation) ecology studies soil surveys, geotechnical surveys contaminated site management (with appropriate risk analysis and supervision) land management coastal management wetland management stormwater management energy technologies and services waste management.
Environmental measurements include one or more of:	 conducting in-field sampling and testing conducting flora and/or fauna surveys conducting soil surveys and soil profiling at a site commissioning or modifying field equipment or instruments establishing or modifying environmental monitoring stations growth of species of environmental interest under controlled conditions remediation trials laboratory testing of environmental samples.
Project plans include one	 scope, objectives, work breakdown structure sampling/testing/monitoring/survey methods

or more of:	 available resources (e.g. equipment and personnel), specific roles and responsibilities of participants budget and cost estimates data quality requirements and assurance procedures risk analysis and control measures, safety requirements and related work procedures stakeholders and consultation procedures milestones, output/project deliverables and their acceptance criteria project management procedures covering planning, risk analysis, communications and reporting project management software and tools, such as Gantt and program and evaluation review technique (PERT) charts, critical path method, and records of costs and inputs.
Safety procedures and control measures include one or more of:	 use of personal protective equipment (PPE), such as sunscreen, hats, safety glasses, gloves, coveralls and safety boots use of specified safe work procedures for tasks 'stay with vehicle' and other survival techniques regular communication schedule use of global positioning system (GPS), maps and aerial photos handling, storage and disposal of all hazardous materials/waste in accordance with SDS, labels, workplace procedures, codes and regulations.
Mathematical/statistical/ graphical methods and software include one or more of:	 determination of linear, logarithmic, exponential and power relationships determination of regression lines and correlation coefficients uncertainty calculations frequency and probability plots parametric statistical tools, such as t-test, z-test, binomial and analysis of variance (ANOVA) non-parametric statistical tools, such as Chi-square test use of spreadsheets and databases.
Project documentation includes one or more of:	 sampling, monitoring, survey or in-field test data and results records of equipment use, time spent and approved expenditure emails and correspondence, records of consultations progress reports final reports/briefings
WHS and environmental management requirements include:	 compliance with relevant federal/state/territory WHS legislation at all times assuming that samples are potentially hazardous and applying standard precautions accessing and applying current industry understanding of infection control issued by the National Health and Medical Research Council (NHMRC) and state/territory Departments of Health, where relevant.

MSS027013 Coordinate environmental management activities		
Legislation, regulations, standards, codes, workplace procedures and requirements include the latest version of one or more of:	 federal legislation, such as the Environment Protection and Biodiversity Conservation Act, Australian Heritage Council Act, Native Title Act and National Environmental Protection Measures state/territory government legislation and local government by- laws, policies, regulations and plans dealing with land use, acquisition, planning and protection; environmental protection; cultural/heritage protection; vegetation management; nature conservation and wildlife/plant protection; water and water management; soil conservation; pollution and contaminated sites; fisheries, forestry and mining operations legislation, standards and codes of practice for work health and safety (WHS), and handling of dangerous goods Australian and international standards covering environmental management, such as AS/NZS ISO 14000 Basic Set:2007 Environmental Management Basic Set registration/licensing and/or accreditation requirements site information, such as applicable legislative requirements and approval requirements, site processes, work schedules, emergency preparedness and response, job hazard analyses, safe work procedures and work method statements workplace environmental impacts or risks for specific sites and/or activities (e.g. sampling, monitoring, construction and mining) workplace documents, such as standard operating procedures (SOPs); work schedules; recording and reporting procedures; equipment manuals and warranties; safety data sheets (SDS) and safety procedures; waste minimisation, containment, processing and safe disposal procedures. 	
Environmental information and training include one or more of:	 workplace environmental management policy content and purpose site/project environmental management plan legislative responsibilities licensing/permit/compliance requirements due diligence and duty to notify lines of communication introduction to site/project and environmental considerations, and sources of environmental information environmental management actions and checklists, methods/procedures for specific activities incident management and reporting. 	
Provision of environmental	site induction (environmental component)task specific training (e.g. spill management)	

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information and training includes one or more of:	 toolbox talks (regular, 'as required' and topic specific) daily, pre-start meetings with supervisors/team leaders about specific issues (e.g. hazards and working in close proximity to known fauna habitats) posters and reading materials displayed in common areas and noticeboards supervisor notices and daily bulletins about specific environmental issues response to community complaints.
Site personnel and stakeholders include one or more of:	 workplace employees contractors and subcontractors consultants, such as environmental scientists, planners, engineers and external auditors suppliers and service providers community representatives and landowners visitors or members of the public government/regulator representatives and inspectors.
Reports include one or more of:	 non-conformance report form hazard near miss report form site/project incident investigation report weekly environmental report monthly environmental report regulatory agency reports (where required by permit, approval or licence conditions).
Site/project records include one or more of:	 digital photographs environmental monitoring data internal quality/environmental audit reports records required by permit, approval or licence conditions records of training records of monitoring equipment purchase, calibration, inspection, maintenance and service records of complaints and government requests records of environmental non-conformances, incidents or significant impacts contractor and supplier information electronic/hard copy correspondence records of approved expenditure and orders.
Environmental issues and incidents include one or more of:	 finding or disturbing an actual/potential cultural heritage item or site community or stakeholder complaint failure of erosion or sediment controls spill or release of chemical, hydrocarbon or other hazardous material decline in water quality due to site/project activities decline in air quality due to dust, SO_X and NO_X unacceptable noise levels
WHS requirements include:	 environmental harm to protected habitat or species transport of prohibited materials to/from site (e.g. pests, weeds and contamination). compliance with relevant federal/state/territory WHS legislation at all times assuming that samples are potentially hazardous and applying standard precautions accessing and applying current industry understanding of infection control issued by the National Health and Medical Research Council (NHMRC) and state/territory Departments of Health, where relevant.
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MSS027014 Apply enviro	nmental legislation, codes and standards
Legislation, regulations, standards, codes, workplace procedures and requirements include the latest version of one or more of:	 federal legislation, such as the Environment Protection and Biodiversity Conservation Act, Australian Heritage Council Act, Native Title Act and National Environmental Protection Measures state/territory government legislation and local government by- laws, policies, regulations and plans dealing with land use; environmental protection; cultural/heritage sites; vegetation management; nature conservation and wildlife/plant protection; water and water management; soil conservation; pollution and contaminated sites; fisheries, forestry and mining operations legislation, standards and codes of practice for work health and safety (WHS), handling of dangerous goods, radiation protection Australian and international standards covering environmental management such as AS/NZS ISO 14000 Basic Set:2007 Environmental Management Basic Set registration/licensing and/or accreditation requirements workplace environmental management plans for specific sites and/or activities, monitoring/inspection procedures, management actions to prevent/control environmental impacts or risks site information, such as applicable legislative and approval requirements, site processes and work schedules, emergency preparedness and response, job hazard analyses, safe work procedures and work method statements workplace documents, such as standard operating procedures (SOPs); work schedules; recording and reporting procedures; equipment manuals and warranties; safety data sheets (SDS); and safety procedures; waste minimisation, containment,
	processing and safe disposal procedures.
Major features of legislation, codes and standards include one or	 scope of application, objectives and policies assessment procedures works approval procedures permits

more of:	 regulation of activities licensing procedures, terms and conditions environment protection notices, offences and penalties notification requirements auditing requirements powers of investigation courts, enforcement provisions and sentencing options. employees 	
one or more of:	 contractors and subcontractors consultants, such as environmental scientists, planners, engineers and external auditors suppliers and service providers government/regulator representatives and inspectors visitors, members of the public, community representatives and landowners. 	
Reports include one or more of:	 weekly environmental reports monthly environmental reports regulatory agency reports as required by permit, approval or licence conditions. 	
Sources of information about legislative changes include one or more of:	 Environmental Defenders Office (EDO) Network Australasian Legal Information Institute industry forums compliance reports government/industry newsletters industry journals information updates from regulatory authorities websites. 	
WHS and environmental management requirements include:	 compliance with relevant federal/state/territory WHS legislation at all times assuming that samples are potentially hazardous and applying standard precautions accessing and applying current industry understanding of infection control issued by the National Health and Medical Research Council (NHMRC) and state/territory Departments of Health, where relevant. 	
MSS027015 Provide environmental advice to clients		
Legislation, regulations, standards, codes, workplace procedures and requirements include the latest version of one or more of:	 federal legislation such as the Environment Protection and Biodiversity Conservation Act, Australian Heritage Council Act, Native Title Act and National Environmental Protection Measures state/territory government legislation and local government by- laws, policies, regulations and plans dealing with land use, acquisition, planning and protection; environmental protection; cultural/heritage sites; vegetation management; nature conservation and wildlife/plant protection; water and water 	

	management: soil conservation: pollution and contaminated
	sites: fisheries forestry and mining operations
	national strategies dealing with water quality management
	Actional strategies dealing with water quality management, ocologically sustainable development, groophouse and opergy
	reporting
	reporting
	legislation, standards and codes of practice for work nearth and
	safety (WHS), and handling of dangerous goods
	Australian and international standards covering environmental
	management, such as AS/NZS ISO 14000 Basic Set:2007
	Environmental Management Basic Set
	 registration/licensing and/or accreditation requirements
	 information for specific sites and/or activities (e.g. sampling,
	monitoring, construction and mining), such as applicable
	legislative requirements and approval requirements, workplace
	environmental and emergency management plans and
	procedures, site processes and work schedules,
	monitoring/inspection procedures and environmental
	management actions, sampling and in-situ measurement
	procedures
	 procedures covering receipt of requests for information and
	release of information data and results, confidentiality and
	security of workplace information, records and reporting
	 workplace documents, such as work schedules; standard
	operating procedures (SOPs); equipment manuals and
	warranties; job hazard analyses; work method statements;
	safety data sheets (SDS) and safe work procedures: waste
	minimisation, containment, processing and safe disposal
	procedures.
Environmontal issues and	 identifying and addressing cultural heritage issues
problems include one or	 managing site amenity and access issues
problems include one of	 designing/conducting environmental monitoring baseline
	studies and social risk/impact assessments
	 managing expectations and addressing community concerns
	about impacts, community development and local employment
	opportunities
	 responding to community or stakeholder complaints
	 responding to environmental exceedances (e.g. noise, dust and
	water quality) and adverse audit findings
	 investigating/responding to environmental non-conformance
	non-compliance and incidents
	 informing interested parties about changes to
	site/project/program operations
	involving interested parties in site/project/program closure
	 Involving interested parties in site/project/program closure planning
	pianing
	developing and coordinating a site rendbillibilibility of program
	ueveloping environmental management strategies (e.g. tor
	water use, wastewater, energy, waste and sustainability).

Information includes one or more of:	 legislation, regulations, guidelines, standards, codes of practice, licence conditions and approval processes environmental management case studies, research findings and models of good practice workplace environmental management plans, policies, strategies and procedures site/project initial advice statements and risk/impact assessments records of site consultations with interested parties site/project environmental reports (e.g. weekly and monthly monitoring) environmental data sets, such as:
	 satellite imagery and remote sensing data geophysical, geochemical, geological, hydrological and meteorological data ecological data, such as distribution of vegetation, fauna and pests social science data, such as demographic and census information
	 land use data, zoning and property classifications historical records and photographs community surveys maps (road and topographical) and aerial photos site utilities/services (e.g. water, sewer, electricity and gas) government reports articles (e.g. online, academic, newspaper and journal).
Sources of information include one or more of:	 government departments and agencies (e.g. environment, climate change, agriculture and mining) regulatory authorities universities, cooperative research centres utility authorities/companies (e.g. water, gas and electricity) Land Title Office and Valuer General local government records Geoscience Australia Australian Social Science Data Archive companies providing environmental services internet, library/archive collections, annual reports and community newsletters.
External expert opinion includes one or more of:	 government regulators environmental consultants contractors solicitors environmental scientists, engineers and planners professional groups and organisations community leaders and tribal elders.

WHS and environmental management requirements include:	 compliance with relevant federal/state/territory WHS legislation at all times assuming that samples are potentially hazardous and applying standard precautions accessing and applying current industry understanding of infection control issued by the National Health and Medical Research Council (NHMRC) and state/territory Departments of Health, where relevant.
MSS027016 Contribute to improving environmental performance	
Legislation, regulations, standards, codes, workplace procedures and requirements include the latest version of one or more of:	 federal legislation, such as the Environment Protection and Biodiversity Conservation Act, Australian Heritage Council Act, Native Title Act and National Environmental Protection Measures state/territory government legislation and local government by- laws, policies, regulations and plans dealing with land use, acquisition, planning and protection; environmental protection; cultural/heritage protection; vegetation management; nature conservation and wildlife/plant protection; water and water management; soil conservation; pollution and contaminated sites; fisheries, forestry and mining operations legislation, standards and codes of practice for work health and safety (WHS), and handling of dangerous goods Australian and international standards covering environmental management (e.g. AS/NZS ISO 14000 Basic Set:2007 Environmental Management Basic Set); quality and/or environmental management systems auditing (e.g. AS/NZS ISO 19011:2014 Guidelines for auditing management systems) registration/licensing and/or accreditation requirements site/project/program information, such as applicable legislative requirements and approval requirements, site processes, work schedules, emergency preparedness and response procedures, job hazard analyses, safe work procedures and work method statements, and sampling and in-situ measurement procedures (e.g. water, air, noise and soils) workplace environmental management system, plans, monitoring/inspection procedures and management actions to prevent/control environmental impacts or risks for specific sites, projects and/or programs (e.g. sampling, monitoring, construction and mining) workplace documents, such as standard operating procedures (SOPs); work schedules; audit/review procedures; veste minimisation, containment, processing and safe disposal procedures.
Scope of review/audit	 components of an initial environmental review (IER) prior to

activities includes one or	establishing an environmental manag	ement system (EMS)
more of:	periodic inspection against environme	ental management plan
	requirements for:	
	 monitoring and measurement 	
	 materials and energy usage 	
	 materials storage and handling, ar 	nd spills
	 wastewater management 	
	 air emissions management 	
	 noise management 	
	 chemical waste management 	
	 solid waste management 	
	scheduled review/internal audit of sit work area	e, section, function or
	scheduled review/internal audit of co	mponents of an workplace
	EMS, such as:	
	 non-conformity, corrective/prevention 	ntative actions
	 competence, training and awaren 	ess programs
	• control of records	
	 supplier or contractor performance 	e
	 emergency preparedness and resp 	oonse
	adequacy of environmental managem	ient for new or changed
	operations, processes and work activi	ties
	investigation of a complaint, environr	nental incident or
	suggested improvements.	
Information includes one	workplace environmental manageme	nt policies, procedures,
•		
or more of:	plans and actions, and work instruction	ons
or more of:	plans and actions, and work instruction background information, such as:	ins
or more of:	plans and actions, and work instruction background information, such as: previous internal review/audit rep	orts
or more of:	 plans and actions, and work instruction background information, such as: previous internal review/audit reports previous external audit reports 	orts
or more of:	 plans and actions, and work instruction background information, such as: previous internal review/audit reports previous external audit reports records of complaints, incidents, reportion and the corrective and the	ons orts on-conformance/non-
or more of:	 plans and actions, and work instruction background information, such as: previous internal review/audit reports previous external audit reports records of complaints, incidents, recompliance and the corrective and taken 	ons orts on-conformance/non- l/or preventative actions
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or more of:	 plans and actions, and work instruction background information, such as: previous internal review/audit reports previous external audit reports records of complaints, incidents, recompliance and the corrective and taken site documentation, such as: minutes of meetings 	orts on-conformance/non- l/or preventative actions
or more of:	 plans and actions, and work instruction background information, such as: previous internal review/audit reports previous external audit reports records of complaints, incidents, recompliance and the corrective and taken site documentation, such as: minutes of meetings log books, records of environment 	orts on-conformance/non- l/or preventative actions
or more of:	 plans and actions, and work instruction background information, such as: previous internal review/audit reports previous external audit reports records of complaints, incidents, recompliance and the corrective and taken site documentation, such as: minutes of meetings log books, records of environment results, and regular performance resources 	ons orts on-conformance/non- l/or preventative actions cal monitoring and test reports
or more of:	 plans and actions, and work instruction background information, such as: previous internal review/audit reports previous external audit reports records of complaints, incidents, recompliance and the corrective and taken site documentation, such as: minutes of meetings log books, records of environment results, and regular performance records of equipment use, calibrate records of training 	ons orts on-conformance/non- l/or preventative actions cal monitoring and test eports cion and maintenance
or more of:	 plans and actions, and work instruction background information, such as: previous internal review/audit reports previous external audit reports records of complaints, incidents, recompliance and the corrective and taken site documentation, such as: minutes of meetings log books, records of environment results, and regular performance records of equipment use, calibration records of training instructions for contractors and such as 	orts on-conformance/non- l/or preventative actions cal monitoring and test reports cion and maintenance
or more of:	 plans and actions, and work instruction background information, such as: previous internal review/audit reports previous external audit reports records of complaints, incidents, recompliance and the corrective and taken site documentation, such as: minutes of meetings log books, records of environment results, and regular performance records of equipment use, calibration records of training instructions for contractors and supertormal reports (e.g. external experts) 	ons orts on-conformance/non- l/or preventative actions al monitoring and test eports tion and maintenance
or more of:	 plans and actions, and work instruction background information, such as: previous internal review/audit reports previous external audit reports records of complaints, incidents, recompliance and the corrective and taken site documentation, such as: minutes of meetings log books, records of environment results, and regular performance records of equipment use, calibration records of training instructions for contractors and such as external reports (e.g. external experts records of observations inspections of contractors and such as external reports (e.g. external experts records of observations inspections of contractors and such as external reports (e.g. external experts records of observations inspections of contractors and such as external reports (e.g. external experts records of observations inspections of contractors and such as external reports (e.g. external experts records of observations inspections of contractors and such as external reports (e.g. external experts expertises of contractors and such as external reports (e.g. external experts expertises of contractors and such as external experts expertises of contractors and such as external experts (e.g. external experts expertises external experts expertises external experts (e.g. external experts experts experts experts expertises external experts expertises external experts expertises external experts experts expertises external experts experts expertises external experts experts experts expertises external experts expert	orts on-conformance/non- l/or preventative actions cal monitoring and test eports tion and maintenance ppliers and regulator) nd interviews
or more of:	 plans and actions, and work instruction background information, such as: previous internal review/audit reports previous external audit reports records of complaints, incidents, recompliance and the corrective and taken site documentation, such as: minutes of meetings log books, records of environment results, and regular performance records of training instructions for contractors and succenternal reports (e.g. external experts records of observations, inspections and actions and records of a succenternal reports (e.g. external experts records of observations, inspections and actions actions actions and actions actions and actions ac	ons orts on-conformance/non- l/or preventative actions al monitoring and test eports cion and maintenance appliers and regulator) nd interviews.
or more ot: Review/audit results	 plans and actions, and work instruction background information, such as: previous internal review/audit reports previous external audit reports records of complaints, incidents, recompliance and the corrective and taken site documentation, such as: minutes of meetings log books, records of environment results, and regular performance results, and regular performance records of training instructions for contractors and succenternal reports (e.g. external experts records of observations, inspections and succenternal reports for contractors and succenternal reports (e.g. external experts records of observations, inspections and succenternal reports for contractors and succenternal reports (e.g. external experts records of observations, inspections and succenternal reports (e.g. external experts records of observations for contractors and succenternal reports (e.g. external experts records of observations for contractors and succenternal reports (e.g. external experts records of observations for contractors and succenternal reports (e.g. external experts records of observations for contractors and succenternal reports (e.g. external experts records of observations for contractors and succenternal experts for contractors and succenternal reports (e.g. external experts records of observations for contractors and succenternal experts for contractors and succenternal experts for contractors and succenternal experts (e.g. external experts experts for contractors and succenternal experts for contractors and succenternal experts (e.g. external experts experts experts for contractors and succenternal experts for contractors experts experts for contractors experts experts for contractors experts experts for contractors experts for contractors experts expert	orts on-conformance/non- l/or preventative actions al monitoring and test eports tion and maintenance appliers and regulator) nd interviews.
or more of: Review/audit results include one or more of:	 plans and actions, and work instruction background information, such as: previous internal review/audit reports previous external audit reports records of complaints, incidents, recompliance and the corrective and taken site documentation, such as: minutes of meetings log books, records of environment results, and regular performance records of training instructions for contractors and su external reports (e.g. external experts records of observations, inspections a provide the set environment results and regular performance records of observations, inspections and su external reports (e.g. external experts records of observations, inspections a provide the set environment results are appreciated by the set environment records of the set environment records of observations, inspections and su external reports (e.g. external experts records of observations, inspections and su environment records of observations, inspections and su environment records of baservations, inspections are appreciated by the set environment records of the set environment records of the set environment records of observations, inspections are appreciated by the set environment records of baservations for contractors and su environment records of the set envits of the	orts on-conformance/non- l/or preventative actions al monitoring and test eports tion and maintenance appliers and regulator) nd interviews.
or more of: Review/audit results include one or more of:	 plans and actions, and work instruction background information, such as: previous internal review/audit reports previous external audit reports records of complaints, incidents, recompliance and the corrective and taken site documentation, such as: minutes of meetings log books, records of environment results, and regular performance results, and regular performance records of training instructions for contractors and supercords of observations, inspections applies of best practice 	orts on-conformance/non- l/or preventative actions cal monitoring and test eports tion and maintenance oppliers and regulator) nd interviews.

	and preventative actions, and improvements
WHS requirements include:	 compliance with relevant federal/state/territory WHS legislation at all times assuming that samples are potentially hazardous and applying standard precautions accessing and applying current industry understanding of infection control issued by the National Health and Medical Research Council (NHMRC) and state/territory Departments of Health, where relevant.
MSS027017 Contribute t	o environmental decision making
Legislation, regulations, standards, codes, workplace procedures and requirements include the latest version of one or more of:	 federal legislation, such as the Environment Protection and Biodiversity Conservation Act, Australian Heritage Council Act, Native Title Act and National Environmental Protection Measures state/territory government legislation and local government by- laws, policies, regulations and plans dealing with land use, acquisition, planning and protection; environmental protection; cultural/heritage protection; vegetation management; nature conservation and wildlife/plant protection; water and water management; soil conservation; pollution and contaminated sites; fisheries, forestry and mining operations legislation, standards and codes of practice for work health and safety (WHS), and handling of dangerous goods Australian and international standards covering environmental management, such as AS/NZS ISO 14000 Basic Set:2007 Environmental Management Basic Set registration/licensing and/or accreditation requirements site/project/program information, such as applicable legislative requirements and approval requirements, community engagement, management of stakeholder relations and communication protocols, site processes, work schedules, emergency preparedness and response procedures, job hazard analyses, safe work procedures and work method statements workplace environmental management plans and monitoring/inspection procedures and management actions to prevent/control environmental impacts or risks for specific sites, projects and/or programs (e.g. sampling, monitoring, construction and mining) workplace documents, such as standard operating procedures (SOPs); work schedules; recording and reporting procedures; equipment manuals and warranties; safety data sheets (SDS) and safety procedures; waste minimisation, containment, processing and safe disposal procedures.
Environmental issues and problems include one or	 modifying/developing/negotiating land use and other site agreements identifying and addressing cultural heritage issues

more of:	managing site amenity and access issues
	 designing/conducting environmental monitoring baseline
	studies and social risk/impact assessments
	 managing expectations and addressing community concerns
	about impacts, community development and local employment
	opportunities
	 responding to community or stakeholder complaints
	 responding to environmental exceedances (e.g. noise, dust and
	water quality) and adverse audit findings
	 investigating/responding to environmental incidents or adverse
	audit findings
	Informing interested parties about changes to site/project
	operations
	Involving interested parties in site/project closure planning developing a site rehabilitation program
	developing a site renabilitation program.
Information includes one	 legislation, regulations, guidelines, standards, codes of practice,
or more of:	licence conditions and approval processes
	environmental management case studies, research findings and models of good prosting
	models of good practice
	• workplace environmental management policies and procedures
	and environmental management plans
	 records of site consultations with interested parties
	 site/project environmental reports (e.g. weekly and monthly
	monitoring)
	 environmental data sets, such as:
	satellite imagery and remote sensing data
	 geophysical geochemical geological hydrological and
	meteorological data
	 ecological data, such as distribution of vegetation, fauna and
	pests
	 social science data, such as demographic and census
	information
	 land use data, zoning and property classifications
	 historical records and photographs
	community surveys
	 maps (road and topographical) and aerial photos
	 site utilities/services (e.g. water, sewer, electricity and gas).
Sources of information	• government departments and agencies (e.g. environment,
include one or more of	climate change, agriculture, mining and land use/planning)
	 utility authorities/companies (e.g. water, gas and electricity)
	Land Title Office and Valuer General
	local government records
	Geoscience Australia
	Australian Social Science Data Archive
	 companies providing environmental services

	 internet, library/archive collections, annual reports and community newsletters.
Information collection methods include one or more of:	 accessing external publications, workplace files and reports conducting internet searches conducting interviews with workplace personnel, government representatives and interested parties consulting with external experts holding discussion groups, learning circles, workshops, reference groups and community consultative committees conducting community/stakeholder surveys.
External expert opinion includes one or more of:	 government regulators environmental consultants, contractors solicitors environmental scientists, engineers and planners professional groups and organisations community leaders, tribal elders and traditional owners.
Strategies and activities to encourage effective participation in decision making include one or more of:	 one-on-one informal or impromptu discussions formal interviews regular briefings public meetings, focus groups and workshops a site/project visitor centre, open days and site visits hotline or 24 hour contact numbers to record issues or complaints websites direct mail or newsletters links with community liaison or advisory groups translation of key information into local languages.
WHS requirements include:	 compliance with relevant federal/state/territory WHS legislation at all times assuming that samples are potentially hazardous and applying standard precautions accessing and applying current industry understanding of infection control issued by the National Health and Medical Research Council (NHMRC) and state/territory Departments of Health, where relevant.
MSS027018 Undertake c	omplex environmental project work
Legislation, regulations, standards, codes, workplace procedures and requirements include the latest version of one or more of:	 federal legislation, such as the Environment Protection and Biodiversity Conservation Act, Australian Heritage Council Act, Native Title Act and National Environmental Protection Measures state/territory government legislation and local government by- laws, policies, regulations and plans dealing with land use, acquisition, planning and protection; environmental protection; cultural/heritage protection; vegetation management; nature conservation and wildlife/plant protection; water, water

		management; soil conservation; pollution and contaminated
		sites; fisheries, forestry and mining operations
	•	safety (WHS)
	•	Australian and international standards covering environmental
		management (e.g. AS/NZS ISO 14000 Basic Set:2007
		Environmental Management Basic Set); and sampling, testing
		and/or monitoring of air, water and soils
	•	industry methods and guidelines
	•	registration/licensing and/or accreditation requirements
	•	site/project-specific information, such as applicable legislative
		requirements and approval requirements; work schedules;
		Industrial processes; environmental management plans;
		normalized any inspection procedures and management actions to prevent/control environmental impacts or risks: methods for
		sampling and in-field testing: procedures for recording
		processing, presenting and reporting data: job hazard analyses:
		safe work procedures and work method statements
	•	workplace documents, such as standard operating procedures
		(SOPs); equipment manuals and warranties; supplier catalogue
		and handbooks; safety data sheets (SDS); waste minimisation,
		containment, processing and safe disposal procedures.
Complex environmental	•	planning, operation or closure of construction, infrastructure,
project work includes		industrial and mining sites
developing,	•	rehabilitation of sites
evaluating/updating and	•	revegetation of sites
implementing	•	management of pests
environmental	•	acid sulphate solis
management and/or	•	wetlands
associated with one or	•	stormwater systems
more of:	•	air quality, dust and emissions/odours
	•	water quality and water supply/use issues
	•	contaminated sites (e.g. hydrocarbons)
	•	waste, stockpiles and waste rock dumps
	•	protection of biodiversity
	•	acquisition and commissioning of complex equipment
	•	set-up and operation of remote sensing sites
	•	set-up and operation of groundwater bores
	•	investigating a multifaceted or difficult environmental
		complaint, non-conformance or incident.
Background information	•	legislative/regulatory, permit, licence and approval
includes one or more of:		requirements for site/project
	•	site or project history
	•	client history and correspondence

	 information about site processes and work schedules records of consultations with stakeholders emergency plans and safety procedures site access protocols and permits maps (road and topographical) existing databases (e.g. vegetation, topography, soils and regional ecosystem maps) workplace environmental management plans for site workplace, regulatory or standard methods/procedures for environmental sampling, monitoring or in-field testing manufacturer information or manuals for environmental equipment relevant case studies and good practice models.
Project plans include one or more of:	 purpose, scope, inclusions and exclusions objectives, milestones, output/project deliverables and their acceptance criteria and quality standards performance criteria/indicators, expected outcomes/measurable benefits and evaluation criteria project management framework for: planning, implementation, closure and governance communications with stakeholders cost estimates, budget and financial management procurement and contract management risk analysis and control measures quality control and assurance procedures WHS requirements record keeping and reporting specific roles and responsibilities of team members work breakdown structure, schedules and timeframes available facilities and resources (e.g. equipment and personnel).
Project management tools include one or more of:	 project management software and tools, such as: Gantt and bar charts program and evaluation review technique (PERT) charts critical path method cost schedule control system logistics support analysis life cycle cost analysis spreadsheets electronic and manual recording systems.
Project information and data include one or more of:	 schedules, records of time spent and progress costs, expenditure, invoices, payments, quotations and purchases records of equipment used emails and correspondence records of consultations

	 sampling, monitoring, survey or in-field test data and results progress reports and draft plans/procedures project outputs final reports/briefings/recommendations.
Solutions to project problems include one or more of:	 researching and applying models of good practice or relevant findings from case studies seeking input from environmental specialists reducing costs seeking additional resources to meet deadlines negotiating an extension to a deadline redefining completion or quantity or quality of project outputs/outcomes sharing ideas to generate improved work processes changing roles and responsibilities within project team outsourcing project components.
WHS and environmental management requirements include:	 compliance with relevant federal/state/territory WHS legislation at all times assuming that samples are potentially hazardous and applying standard precautions accessing and applying current industry understanding of infection control issued by the National Health and Medical Research Council (NHMRC) and state/territory Departments of Health, where relevant.
MSS027019 Implement a	nd maintain the site health and safety management system
Legislation, regulations, standards, codes, workplace procedures and requirements include the latest version of one or more of:	 legislation, standards and codes of practice for WHS Australian and international standards covering: environmental management (e.g. AS/NZS ISO 14000 Basic Set:2007 Environmental Management Basic Set) occupational personal protection (e.g. AS/NZS 1337 Personal eye protection series, AS/NZS 2161 Occupational protective gloves set, AS/NZS 2210 Safety, protective and occupational footwear series, AS/NZS 4501 Occupational protective clothing series, and HB 9-1994 Occupational personal protection) occupational noise management (AS/NZS 1269 Occupational noise management Set), and safe working in a confined space (AS 2865-2009 Confined spaces) flammable and combustible liquids (AS 1940-2004 The storage and handling of flammable and combustible liquids); corrosive substances (AS 3780-2008 The storage and handling of corrosive substances), and toxic substances (AS/NZS 4452:1997 The storage and handling of toxic substances) transport emergency procedure guide (AS 1678 Emergency procedure guide – Transport series)

	 industry codes and guidelines, such as:
	 Australian Dangerous Goods Code Australian Radiation Protection and Nuclear Safety Agency (ARPANSA) Codes of Practice National Code of Practice for the labelling of workplace substances (NOHSC:2012) National Health and Medical Research Council (NHMRC) Guidelines
	 WHS policies and procedures covering hazards, risks, controls, emergency and environmental incidents, recording and reporting; job hazard analyses; safe work procedures and work method statements; hazardous goods manifest and substance register; and safety data sheets (SDS) workplace documents, such as standard operating procedures (SOPs); equipment manuals and warranties; supplier catalogue and handbooks; waste minimisation, containment, processing and safe disposal procedures.
Site personnel include one or more of:	 managers and supervisors health and safety and other employee representatives contractors, consultants and visitors WHS committee members operations personnel external WHS agency representatives.
Participative processes with site personnel and their representatives include one or more of:	 committees, such as: WHS consultative planning employee and supervisor/manager involvement in WHS activities such as inspections, audits and risk assessments procedures for reporting hazards and raising and addressing WHS issues identification of hazards and assessment of level of risk implementation of risk control measures and review of effectiveness injury and incident investigations development of policies and procedures review of WHS records and statistics review of registers of hazardous substances and dangerous goods audits and workplace inspections job safety analysis consultation with site personnel.
Workforce characteristics and composition that impact on WHS and	 language and literacy communication skills cultural background

environmental management include one	genderworkers with special needs	
or more of:	part time, casual or contract workers.	
Hazard identification processes include one or more of:	 review of hazard and incident reports workplace inspections pre-purchase risk assessments review of relevant internal documentation, including SDS, manufacturer manuals and minutes of meetings review of legislation, codes of practice, standards and guidelines review of publications, such as: WHS regulators industry bodies journals newsletters. 	
Risk assessment includes:	 analysing the effectiveness of existing controls determining the likelihood of each consequence considering exposure and hazard level combining these in some way to obtain a level of risk comparison of the determined risk with pre-established tolerance criteria and ranking of risks requiring control. 	
Information for evaluation of the WHS management system includes one or more of:	 hazard, incident and injury reports site inspections audit reports formal and informal input of employees and contractors. 	
WHS and environmental management requirements include:	 compliance with relevant federal/state/territory WHS legislation at all times assuming that samples are potentially hazardous and applying standard precautions accessing and applying current industry understanding of infection control issued by the National Health and Medical Research Council (NHMRC) and state/territory Departments of Health, where relevant. 	
MSS402082 Apply cost factors to work practices		
Competitive systems and practices include one or more of:	 lean operations agile operations preventative and predictive maintenance approaches statistical process control systems, including six sigma and three sigma Just in Time (JIT), kanban and other pull-related operations control systems supply, value, and demand chain monitoring and analysis 5S continuous improvement (kaizen) breaktbrough improvement (kaizen blitz) 	

	 cause/effect diagrams overall equipment effectiveness (OEE) takt time process mapping problem solving run charts standard procedures current reality tree.
Cost components include all of:	 fixed and variable costs, such as power/energy, materials, plant and equipment, production or process time, including impact of salary and wages office expenses, such as telephone and internet government taxes and charges.
Process includes one or more of:	 production maintenance logistics office other support processes in an organisation.
Overall cost includes all of:	 the assessment of negative and positive financial implications negative long-term issues, such as work health and safety (WHS), environmental and regulatory issues.
MSS402083 Use planning	software systems in operations
Competitive systems and practices include one or more of:	 lean operations agile operations preventative and predictive maintenance approaches statistical process control systems, including six sigma and three sigma Just in Time (JIT), kanban and other pull-related operations control systems supply, value, and demand chain monitoring and analysis 5S continuous improvement (kaizen) breakthrough improvement (kaizen blitz) cause/effect diagrams overall equipment effectiveness (OEE) takt time process mapping problem solving run charts standard procedures current reality tree.
Relevant data and information includes one or more of	 technical and other drawings standard operating procedures (SOPs) and other work instructions production schedules, including historical data

	 orders and order tracking information stock control contact lists work health and safety (WHS) information.
Stages where value stream actions may occur include one or more of:	 sales outlet/representative information gathering, data analysis and research product design raw material sourcing intermediate processing final assembler/collation/preparation support services (e.g. accounting, finance and legal) storage and delivery to customer after market support.
Items in the value stream include one or more of:	 physical elements of the production system, such as sites, workstations, equipment and material, including stock, work in progress and finished products information needed to meet customer requirements, such as designs, drawings, work instructions, SOPs, standards, material lists and pricing information not directly related to current customer requirements but required by the organisation.
Procedures (written, verbal, visual, computer based, etc.) include one or more of:	 work instructions SOPs safe work method statements formulas/recipes batch sheets temporary instructions any similar instructions provided for the smooth running of the plant.
MSS403085 Ensure proce	ess improvements are sustained
Competitive systems and practices include one or more of:	 lean operations agile operations preventative and predictive maintenance approaches statistical process control systems, including six sigma and three sigma Just in Time (JIT), kanban and other pull-related operations control systems supply, value, and demand chain monitoring and analysis 5S continuous improvement (kaizen) breakthrough improvement (kaizen blitz) cause/effect diagrams overall equipment effectiveness (OEE) takt time

A change aimed at reducing muda (waste) will be an improvement in one or more of:	 problem solving run charts standard procedures current reality tree. systems/processes equipment operations/practices products.
Customers include one or more of:	 internal customers external customers final customers.
Suppliers include one or more of:	 internal suppliers external suppliers ultimate source of process inputs(e.g. raw materials).
Systems include all of:	 equipment/plant systems/processes procedures and work practices.
Resources include all of:	 equipment modifications consumables people suitable work area time money (expense/capital).
Procedures (written, verbal, visual, computer based, etc.) include one or any combination of:	 work instructions standard operating procedures (SOPs) safe work method statements formulas/recipes batch sheets temporary instructions any similar instructions provided for the smooth running of the plant.
Techniques for sustaining improvements include one or more of:	 techniques for preventing mistakes by designing the operations process, equipment and tools so that an operation cannot be performed incorrectly (e.g. baka-yoke) techniques that generate warning signals where a mistake is about to be performed (poka-yoke) use of technology so that it is impossible to do the job any other way changes to process or procedures or other changes to the operations system which, if followed, will sustain the change.
Measuring performance includes one or more of:	 personally taking measurements arranging for measurements to be taken/made by appropriate personnel.

MSS403086 Improve cost factors in work practices		
Competitive systems and practices include one or more of:	 lean operations agile operations preventative and predictive maintenance approaches statistical process control systems, including six sigma and three sigma Just in Time (JIT), kanban and other pull-related operations control systems supply, value, and demand chain monitoring and analysis 5S continuous improvement (kaizen) breakthrough improvement (kaizen blitz) cause/effect diagrams overall equipment effectiveness (OEE) takt time process mapping problem solving run charts standard procedures current reality tree. 	
Cost components include consideration of all of:	 fixed and variable costs, such as power/energy, materials and other inputs, plant and equipment, salary and wages, and office expenses (e.g. telephone) government taxes and charges. 	
Causes of variability in costs include one or more of:	 time-based variation fluctuations in variable costs related to different volumes of sales, production or operations fluctuations in fixed/overhead costs related to changes in the economy, financial markets and similar abnormal cost fluctuations due to poor design of product or process, poor scheduling, faults, breakdowns and other muda (waste). 	
Process includes consideration of all of:	 all functions that go to meet customer requirements all other required functions (e.g. regulatory related functions) design production maintenance logistics office processes. 	
Procedures (written, verbal, visual, computer based, etc.) include one or any combination of:	 work instructions standard operating procedures (SOPs) safe work method statements formulas/recipes batch sheets temporary instructions 	

	 any similar instructions provided for the smooth running of the plant.
Benefits include all of:	 positive benefits negative benefits quality safety reliability similar issues which may be impacted by a cost saving.
MSS403087 Mistake pro	of an operational process
Competitive systems and practices include one or more of:	 lean operations agile operations preventative and predictive maintenance approaches statistical process control systems, including six sigma and three sigma Just in Time (JIT), kanban and other pull-related operations control systems supply, value, and demand chain monitoring and analysis 5S continuous improvement (kaizen) breakthrough improvement (kaizen blitz) cause/effect diagrams overall equipment effectiveness (OEE) takt time process mapping problem solving run charts standard procedures
Mistake proofing (baka- yoke or poka-yoke) includes one or more of:	 current reality tree. eliminating the possibility of an error occurring reducing the occurrence of errors and/or to minimise their impact eliminating the possibility of the error via changes to the process preventing the error from occurring via physical or virtual barriers
	 reducing likelihood of the error by encouraging correct action (e.g. through warning systems) mitigating the impact of the error if it does occur.
Prioritising options for mistake proofing includes one or more of:	 success rate in eliminating errors feasibility skills required by employees cost capacity to reduce waste.
Procedures (written, verbal, visual, computer	work instructionsstandard operating procedures (SOPs)

based, etc.) include one or any combination of:	 safe work method statements formulas/recipes batch sheets temporary instructions any similar instructions provided for the smooth running of the
	plant.
MSS404084 Undertake p	rocess capability improvements
Competitive systems and practices include one or more of:	 lean operations agile operations preventative and predictive maintenance approaches statistical process control systems, including six sigma and three sigma Just in Time (JIT), kanban and other pull-related operations control systems supply, value, and demand chain monitoring and analysis 5S continuous improvement (kaizen) breakthrough improvement (kaizen blitz) cause/effect diagrams overall equipment effectiveness (OEE) takt time process mapping problem solving run charts standard procedures current reality tree.
Variation includes all of:	 random variation (no assignable cause) non-random variation (which has an assignable cause).
Improved process capability may result from one or more of:	 continuous improvement with the process capability being recalculated periodically an improvement project with the process capability recalculated as part of that project.
Procedures (written, verbal, visual, computer based, etc.) include one or any combination of:	 work instructions standard operating procedures (SOPs) safe work method statements formulas/recipes batch sheets temporary instructions any similar instructions provided for the smooth running of the plant.
MSS405084 Manage peo	ple relationships
Competitive systems and practices include one or more of:	 lean operations agile operations preventative and predictive maintenance approaches statistical process control systems, including six sigma and three

	sigma
	 Just in Time (JIT), kanban and other pull-related operations
	control systems
	 supply, value, and demand chain monitoring and analysis
	• 5S
	continuous improvement (kaizen)
	breakthrough improvement (kaizen blitz)
	cause/effect diagrams
	overall equipment effectiveness (OEE)
	takt time
	process mapping
	problem solving
	run charts
	standard procedures
	current reality tree.
Key personnel for	managers
communication include	supervisors
one or more of:	workforce delegates
	 key opinion shapers, such as employees with specialist technical
	knowledge.
Formal mechanisms for	 noticeboards
communication include	employee circulars
one or more of:	consultative committees
	staff associations
	union representatives
	team leaders.
Stakeholders include one	team members
or more of:	personnel officers
	industrial officers
	union delegates
	production management
	human relations management
	financial management
	engineering/technical personnel.
MSS405085 Develop a do	ocumentation control strategy for an organisation
Competitive systems and	lean operations
practices include one or	agile operations
more of:	 preventative and predictive maintenance approaches
	 statistical process control systems, including six sigma and three sigma
	 Just in Time (JIT), kanban and other pull-related operations
	control systems
	 supply, value, and demand chain monitoring and analysis
	• 5S
	 continuous improvement (kaizen)

Documents include one or more of:	 breakthrough improvement (kaizen blitz) cause/effect diagrams overall equipment effectiveness (OEE) takt time process mapping problem solving run charts standard procedures current reality tree. hard copies of documentation, such as correspondence, procedures, contracts, agreements, specifications, production and other records, manuals and other reference materials computer files, including word processed files, emails, databases and spreadsheets technical drawings both hard copy or computer-aided design
De composite combined	(CAD) files.
Document control strategy includes procedures for one or more of:	 version control access and distribution review and revision storage and archiving access and security approval for and means of destruction.
Archiving of documentation includes one or more of:	 compliance with legislative or regulatory requirements, and/or with organisational policy an indexing system that specifies the period for which the document is to be retained compliance with relevant requirements regarding physical storage and security.
External standards, requirements and conventions include one or more of:	 AS/NZS ISO 9000:2016 Quality management systems - Fundamentals and vocabulary requirements AGPS Style manual engineering and other technical standards drawing standards organisational style/marketing guides documentation requirements of suppliers, customers and regulatory agencies.
MSS405086 Develop sus	tainable energy practices
Competitive systems and practices include one or more of:	 lean operations agile operations preventative and predictive maintenance approaches statistical process control systems, including six sigma and three sigma Just in Time (JIT), kanban and other pull-related operations control systems

	 supply, value, and demand chain monitoring and analysis
	 55 continuous improvement (kaizen)
	 breakthrough improvement (kaizen blitz)
	 cause/effect diagrams
	overall equipment effectiveness (OEE)
	 takt time
	process mapping
	problem solving
	run charts
	standard procedures
	current reality tree.
Muda includes all of:	excess production and early production
	• delays
	movement and transport
	 poor process design
	inventory
	Inefficient performance of a process
	making defective items
	activities which do not yield any benefit to the organisation or
	any benefit to the organisations customers.
Necessary muda includes	an activity or cost which does contribute directly to customer
all of:	benefit/feature in the product
	 an activity or cost which cannot be avoided (e.g. regulatory compliance and fixed costs)
Unnecessary muda	 an activity or cost which does not contribute directly to
includes all of:	customer benefit/features in the product
	an activity of cost which can be avoided.
Sources and use of	 all sources of energy used by the process be it electricity,
energy includes one or	gas/oil/coal or mobile transport fuel
more of:	used for heating and cooling
	Used for moving materials (e.g. pumps and conveyors)
	 used for mouring materials (e.g. cutting, forming, weaving, knitting, roacting, moulding, ovtruding and mixing)
	used for generating pressure/vacuum or providing motive
	power for equipment and transport.
	formal trading, such as huving of operative
Energy trading includes	suppliers and tender processes and selling of excess energy
one or more of:	produced by the organisation to energy companies or other
	producers
	 internal trading of excess energy from one area to an energy
	consuming area elsewhere in the organisation.
MSS407014 Prepare for a	and implement change
Compositivo avetare and	lean operations
practicos includo ono or	agile operations
practices include one of	U P

more of:	preventative and predictive maintenance approaches
	• statistical process control systems, including six sigma and three
	sigma
	 Just in Time (JIT), kanban and other pull-related operations
	control systems
	 supply, value, and demand chain monitoring and analysis
	• 5S
	 continuous improvement (kaizen)
	 breakthrough improvement (kaizen blitz)
	cause/effect diagrams
	 overall equipment effectiveness (OEE)
	takt time
	process mapping
	problem solving
	run charts
	standard procedures
	current reality tree.
High lovel change	sponsors
network includes one or	 cascading change sponsors
more of:	targets
more on	agents
	advocates
	enablers
	• impeders.
Organization includes:	any part of a manufacturing or service organisation
Organisation includes:	 companies, government bodies or other body of people aiming
	to produce a product to service a customer.
	- project sponsors
Key change project	• project sponsors
personnel include one or	 relevant managers
more of:	change agents.
Risks include one or	Dusiness risks (e.g. over-spending) market risk (e.g. loss of market share)
more of:	• Indiket fisk (e.g. 1055 of Indiket Share)
	 IISE IISKS relationship ricks (e.g. to shareholders, employees, suppliers)
	customers or the community)
	organization history of implementing shares
Organisation capacity	organisation history of implementing change consolities in change implementation
includes one or more of:	capability in change implementation
	• domand for the change in the part of the organisation
Specific risk dimensions	Impact of the solution (its potential for disruption to
include one or more of:	production, quality, delivery and budgets)
	 readiness of people to accept the change, including readiness to
	accept changes in role and responsibilities
	 availability of resources, including financial, plant and

	equipment, and dedicated personnel.
Transition approach includes one or more of:	 transition style (top down/pilot/process focused/delegated change) degree of sponsorship to be cascaded balance of engagement/involvement internal and/or external resources use of change to build organisation capacity.
High level involvement plans involve groups within defined constraints which include one or more of:	 objectives for involvement decision parameters timing of involvement problem/opportunity identification solution design implementation/transition planning solution building solution testing solution piloting training design training delivery communication roll out solution roll out.
Alignment plan ensures alignment and sustainability between:	 policies, processes and procedures incentives and rewards (KPIs and intended outcomes) consequences and penalties for non-compliance preventing pre-change behaviours and patterns recurring.
Sustaining improvement includes one or more of:	 standard procedures and work instructions standard practice other relevant documents and practices.
MSS407015 Build relatio	nships between teams in an operations environment
Competitive systems and practices include one or more of:	 lean operations agile operations preventative and predictive maintenance approaches statistical process control systems, including six sigma and three sigma Just in Time (JIT), kanban and other pull-related operations control systems supply, value, and demand chain monitoring and analysis 5S continuous improvement (kaizen) breakthrough improvement (kaizen blitz) cause/effect diagrams overall equipment effectiveness (OEE) takt time process mapping problem solving run charts

	standard procedures	
Oversientional tooms	 downstream customer teams (internal or external) 	
include one or more of:	 upstream supplier teams (Internal or external) 	
	 support teams (e.g. maintenance and information technology). 	
Cooperation within	assistance with problem solving dealing with disruptions to flow	
teams includes one or more of:	 dealing with variations of flow level/volume 	
	 dealing with variations in quality/quantity/timeliness. 	
KPIs include one or more	reward systems	
of:	 systems (formal and informal) which encourage some types of behaviour over others 	
MSS407016 Lead a process to determine and solve root cause for a complex problem		
Competitive systems and	 lean operations agile operations 	
more of:	 preventative and predictive maintenance approaches 	
	• statistical process control systems, including six sigma and three	
	sigma	
	control systems	
	 supply, value, and demand chain monitoring and analysis 	
	• 5S	
	 continuous improvement (kaizen) broakthrough improvement (kaizen blitz) 	
	 breaktinough improvement (kaizen bitz) cause/effect diagrams 	
	overall equipment effectiveness (OEE)	
	takt time	
	process mapping problem colving	
	 problem solving run charts 	
	standard procedures	
	current reality tree.	
Complex problem	 requires going into the value stream for data/information 	
includes one or more of:	 is wider than just applying to a single job applies to loss common solutions or problems 	
	 requires a higher level of knowledge and skill 	
	requires significant specialist knowledge	
	requires significant specialist skill	
	 requires more theory/understanding of technology or process data is not easily available and may need particular strategies to 	
	• obtain	
	 requires overcoming resistance from people, including 	
	employees, customers or suppliers	
	 requires extracting data not regularly reported from SCADA or similar systems 	

	 the problem and/or proposed solutions require reporting or authorisations from a Board or external authorities, such as licensing or regulatory bodies. 	
Problem recognition includes one or more of:	 an obvious and current complex problem an intractable problem which has been known about and 'lived with' for some time a complex problem which has not been previously recognised. 	
Group includes one or more of:	 real (i.e. physical or face to face) nominal (i.e. never meets and may not know who each other is) or any combination in between. 	
MSS407017 Review continuous improvement processes		
Competitive systems and practices include one or more of:	 lean operations agile operations preventative and predictive maintenance approaches statistical process control systems, including six sigma and three sigma Just in Time (JIT), kanban and other pull-related operations control systems supply, value, and demand chain monitoring and analysis 5S continuous improvement (kaizen) breakthrough improvement (kaizen blitz) cause/effect diagrams overall equipment effectiveness (OEE) takt time process mapping problem solving run charts standard procedures 	
Relevance of KPIs includes consideration of all of:	 current reality tree. appropriateness (did they lead to/encourage desirable performance?) currency (are they still encouraging desirable performance?) unintended consequences (do they lead to outcomes which are not desirable, even if some performance is desirable?) signal/noise (is the balance between desirable and undesirable outcomes strong and positive?) 	
Bases for comparing outcomes include one or more of:	 benefit/cost timing value stream implications sustainability issues process reliability issues benefit to customer/perceived customer benefit. 	
Required resources include consideration of	 plant/equipment materials (e.g. raw materials, components, work in progress and 	

all of:	other consumables) energy (e.g. heating, cooling and fuel) people skills finances feedback/visual enterprise resources measuring equipment.
Techniques for sustaining improvement include one or more of:	 standard procedures and work instructions standard practice other relevant documents and practices.
Team leader includes one or more of:	 a person who has a formal, permanent role a person with an ad hoc role in facilitating the function of a team in a workplace.